

Stainless Steel Edge Guards Cross Reference Chart

Mortised Type	АВН*	ASSA Abloy*		Trimco*	Hager*
Wiornsed Type		Markar*	Rockwood*	Timeo	Hagei
2-Sided - Square Edge	A528SM	-	300	KE31-1	180H
2-Sided - Bevel Edge	A528BM	-	301	KE32-1	180K
3-Sided - Square Edge	A538SM	-	302	KE33-1	180M
3-Sided - Bevel Edge	A538BM	-	302B	KE33-1-93	180P
3-Sided - Radius Edge	A538RM	-	-	KE34-1	180Q
3-Sided with Astragal - Square Edge	A548SM	-	-	-	-
3-Sided with Astragal - Bevel Edge	A548BM	-	-	-	-
N. M. d. Im	АВН*	ASSA Abloy*		•	
Non-Mortised Type		Markar*	Rockwood*	Trimco*	Hager*
2-Sided - Square Edge	A528S	EG-C-308	304	-	182H
2-Sided - Square Edge 2-Sided - Bevel Edge	A528S A528B	EG-C-308 EG-C-308	304 305	-	182H 182K
. ,				-	
2-Sided - Bevel Edge	A528B	EG-C-308	305		182K
2-Sided - Bevel Edge 3-Sided - Square Edge	A528B A538S	EG-C-308 EG-308	305 306	- - -	182K 182M
2-Sided - Bevel Edge 3-Sided - Square Edge 3-Sided - Bevel Edge	A528B A538S A538B	EG-C-308 EG-308	305 306 306B	- - - - KE35-1	182K 182M 182P
2-Sided - Bevel Edge 3-Sided - Square Edge 3-Sided - Bevel Edge 3-Sided - Radius Edge	A528B A538S A538B A538R	EG-C-308 EG-308 EG-308	305 306 306B 307		182K 182M 182P 182Q
2-Sided - Bevel Edge 3-Sided - Square Edge 3-Sided - Bevel Edge 3-Sided - Radius Edge Overlapping - 2-Sided - Square Edge	A528B A538S A538B A538R A528SO	EG-C-308 EG-308 EG-308	305 306 306B 307 308	- - - - KE35-1	182K 182M 182P 182Q 181H
2-Sided - Bevel Edge 3-Sided - Square Edge 3-Sided - Bevel Edge 3-Sided - Radius Edge Overlapping - 2-Sided - Square Edge Overlapping - 2-Sided - Bevel Edge	A528B A538S A538B A538R A528SO A528BO	EG-C-308 EG-308 EG-308	305 306 306B 307 308 309	- - - KE35-1 KE36-1	182K 182M 182P 182Q 181H 181K
2-Sided - Bevel Edge 3-Sided - Square Edge 3-Sided - Bevel Edge 3-Sided - Radius Edge Overlapping - 2-Sided - Square Edge Overlapping - 2-Sided - Bevel Edge Overlapping - 3-Sided - Square Edge	A528B A538S A538B A538R A528SO A528BO A538SO	EG-C-308 EG-308 EG-308	305 306 306B 307 308 309 310	- - - KE35-1 KE36-1 KE37-1	182K 182M 182P 182Q 181H 181K 181M

^{*}Brand names are trademarks or registered trademarks of their respective companies.



Table of Contents

O	A528S	- Square, Non-Mortised	H-
A528BM - Beveled, Mortised H A528SO - Square, Overlapping H A528BO - Beveled, Overlapping H A538B - Beveled, Overlapping H A538S - Square, Non-Mortised H A538B - Beveled, Non-Mortised H A538SM - Square, Mortised H A538BM - Beveled, Mortised H A538BO - Square, Both Sides Overlapping H A538BO - Beveled, Both Sides Overlapping H A538SO-1 - Square, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A548 - Three-Sided with Astragal A548S - Square, Non-Mortised H A548BM - Beveled, Non-Mortised H A548BM - Beveled, Non-Mortised H A548BM - Beveled, Mortised H	A528B	- Beveled, Non-Mortised	H-
A528SO - Square, Overlapping H A528BO - Beveled, Overlapping H A538 - Three-Sided A538S - Square, Non-Mortised H A538B - Beveled, Non-Mortised H A538SM - Square, Mortised H A538BM - Beveled, Mortised H A538BO - Square, Both Sides Overlapping H A538BO - Beveled, Both Sides Overlapping H A538SO-1 - Square, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A548S - Square, Non-Mortised H A548S - Square, Non-Mortised H A548SM - Beveled, Non-Mortised H A548SM - Beveled, Non-Mortised H A548SM - Square, Mortised H A548SM - Square, Mortised H A548SM - Beveled, Mortised H A548BM - Beveled, Mortised H	A528SM	- Square, Mortised	H-
A528BO - Beveled, Overlapping H A538 - Three-Sided A538S - Square, Non-Mortised H A538B - Beveled, Non-Mortised H A538SM - Square, Mortised H A538BM - Beveled, Mortised H A538BO - Square, Both Sides Overlapping H A538BO - Beveled, Both Sides Overlapping H A538BO - Beveled, Both Sides Overlapping H A538BO-1 - Square, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A548S - Square, Non-Mortised H A548S - Square, Non-Mortised H A548B - Beveled, Non-Mortised H A548BM - Square, Mortised H A548BM - Beveled, Mortised H Order Forms Lock Edge Order Form H	A528BM	- Beveled, Mortised	H-
A538 - Three-Sided A538S - Square, Non-Mortised H A538BM - Beveled, Non-Mortised H A538SM - Square, Mortised H A538BM - Beveled, Mortised H A538BO - Square, Both Sides Overlapping H A538BO - Beveled, Both Sides Overlapping H A538SO-1 - Square, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538RM - Radius, Non-Mortised H A538RM - Radius, Mortised H A548S - Square, Non-Mortised H A548B - Beveled, Non-Mortised H A548BM - Square, Mortised H A548BM - Square, Mortised H A548BM - Beveled, Mortised H	A528SO	- Square, Overlapping	H-
A538S - Square, Non-Mortised H A538B - Beveled, Non-Mortised H A538SM - Square, Mortised H A538SM - Square, Mortised H A538SM - Beveled, Mortised H A538SO - Square, Both Sides Overlapping H A538SO - Beveled, Both Sides Overlapping H A538SO-1 - Square, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A548 - Three-Sided with Astragal A548S - Square, Non-Mortised H A548B - Beveled, Non-Mortised H A548SM - Square, Mortised H A548SM - Square, Mortised H A548SM - Square, Mortised H A548SM - Beveled, Mortised H A548BM - Beveled, Mortised H A548BM - Beveled, Mortised H A548BM - Beveled, Mortised H	A528BO	- Beveled, Overlapping	H-
A538B - Beveled, Non-Mortised H A538SM - Square, Mortised H A538BM - Beveled, Mortised H A538BO - Square, Both Sides Overlapping H A538BO - Beveled, Both Sides Overlapping H A538BO-1 - Square, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A548S - Square, Non-Mortised H A548S - Square, Non-Mortised H A548BM - Beveled, Non-Mortised H A548SM - Square, Mortised H A548SM - Square, Mortised H A548SM - Square, Mortised H A548BM - Beveled, Mortised H	A538 - Three	-Sided	
A538SM - Square, Mortised H A538BM - Beveled, Mortised H A538SO - Square, Both Sides Overlapping H A538BO - Beveled, Both Sides Overlapping H A538SO-1 - Square, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A548 - Three-Sided with Astragal A548S - Square, Non-Mortised H A548B - Beveled, Non-Mortised H A548BM - Square, Mortised H A548BM - Beveled, Mortised H	A538S	- Square, Non-Mortised	H-
A538BM - Beveled, Mortised H A538SO - Square, Both Sides Overlapping H A538BO - Beveled, Both Sides Overlapping H A538SO-1 - Square, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A538RM - Radius, Mortised H A548S - Square, Non-Mortised H A548S - Square, Non-Mortised H A548BM - Beveled, Non-Mortised H A548SM - Square, Mortised H A548SM - Square, Mortised H A548BM - Beveled, Mortised H	A538B	- Beveled, Non-Mortised	H-
A538SO - Square, Both Sides Overlapping H A538BO - Beveled, Both Sides Overlapping H A538SO-1 - Square, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A548S - Square, Mon-Mortised H A548S - Beveled, Non-Mortised H A548SM - Square, Mortised H A548BM - Beveled, Mortised H A548BM - Beveled, Mortised H A548BM - Beveled, Mortised H	A538SM	- Square, Mortised	H-
A538BO - Beveled, Both Sides Overlapping H A538SO-1 - Square, One Side Overlapping H A538BO-1 - Beveled, One Side Overlapping H A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A548 - Three-Sided with Astragal A548S - Square, Non-Mortised H A548B - Beveled, Non-Mortised H A548SM - Square, Mortised H A548SM - Square, Mortised H A548SM - Beveled, Mortised H A548BM - Beveled, Mortised H A548BM - Beveled, Mortised H A548BM - Beveled, Mortised H	A538BM	- Beveled, Mortised	H-
A538SO-1 – Square, One Side Overlapping H A538BO-1 – Beveled, One Side Overlapping H A538R – Radius, Non-Mortised H A538RM – Radius, Mortised H A548 – Three-Sided with Astragal A548S – Square, Non-Mortised H A548BM – Beveled, Non-Mortised H A548SM – Square, Mortised H A548SM – Square, Mortised H A548BM – Beveled, Mortised H A548BM – Beveled, Mortised H	A538SO	- Square, Both Sides Overlapping	H-
A538BO-1 - Beveled, One Side Overlapping H A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A548 - Three-Sided with Astragal A548S - Square, Non-Mortised H A548B - Beveled, Non-Mortised H A548SM - Square, Mortised H A548SM - Square, Mortised H A548BM - Beveled, Mortised H A548BM - Beveled, Mortised H A548BM - Beveled, Mortised H	A538BO	- Beveled, Both Sides Overlapping	H-
A538R - Radius, Non-Mortised H A538RM - Radius, Mortised H A548 - Three-Sided with Astragal A548S - Square, Non-Mortised H A548B - Beveled, Non-Mortised H A548SM - Square, Mortised H A548BM - Beveled, Mortised H A548BM - Beveled, Mortised H Drder Forms Lock Edge Order Form H	A538SO-1	- Square, One Side Overlapping	H-
A538RM - Radius, Mortised H A548 - Three-Sided with Astragal A548S - Square, Non-Mortised H A548B - Beveled, Non-Mortised H A548SM - Square, Mortised H A548BM - Beveled, Mortised H Corder Forms Lock Edge Order Form H	A538BO-1	I - Beveled, One Side Overlapping	H-
A548 - Three-Sided with Astragal A548S - Square, Non-Mortised H A548B - Beveled, Non-Mortised H A548SM - Square, Mortised H A548BM - Beveled, Mortised H Order Forms Lock Edge Order Form H	A538R - Radius, Non-Mortised		H-
A548S - Square, Non-Mortised H A548B - Beveled, Non-Mortised H A548SM - Square, Mortised H A548BM - Beveled, Mortised H Order Forms Lock Edge Order Form H	A538RM	- Radius, Mortised	H-
A548B - Beveled, Non-Mortised H A548SM - Square, Mortised H A548BM - Beveled, Mortised H Order Forms Lock Edge Order Form H	A548 - Three	-Sided with Astragal	
A548SM - Square, Mortised H A548BM - Beveled, Mortised H Order Forms Lock Edge Order Form H	A548S	*	
A548BM - Beveled, Mortised H Order Forms Lock Edge Order Form H	A548B	- Beveled, Non-Mortised	H-
Order Forms Lock Edge Order Form H	A548SM	- Square, Mortised	H-
Lock Edge Order Form H	A548BM	- Beveled, Mortised	H-
	Order Forms		
Door Handing Reference Chart H	Lock Edge Order Form		H-
	Door Han	ding Reference Chart	H-





A528 - Two-Sided

Standard Features

- .050" material thickness 304 stainless steel
- Standard finishes available US32D, US32, US10*, US10B*, US3* and US4*
- Fasteners provided #6 x %" Phillips flat head, undercut sheet metal screws
- Specify any length up to 120"
- For use on 1-3/4" door

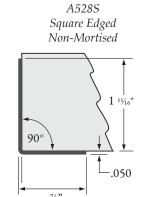
Fire Rating

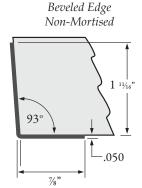
ABH edge guards come standard UL fire rated for use on:

- Wood or plastic-covered wood composite fire doors rated up to and including 1-1/2 hours
- Hollow metal, steel-covered, composite type fire doors rated up to and including 3 hours

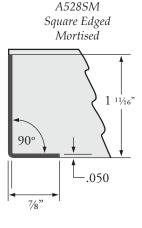
Options

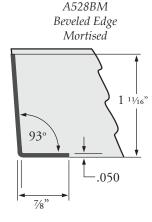
- Cut-Outs ABH offers numerous cut-outs for door hardware - see pages H-5 to H-7 for details. Contact factory for custom cut-outs.
- SEC Security fasteners
- Custom leg sizes available
- Custom door thicknesses available

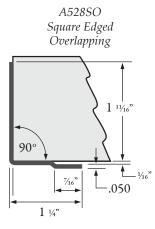


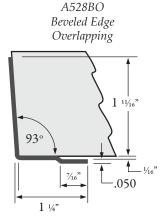


A528B











^{*}These finishes only available in 42" or smaller



A538 - Three-Sided

Standard Features

- .050" material thickness 304 stainless steel
- Standard finishes available US32D, US32, US10*, US10B*, US3* and US4*
- Fasteners provided #6 x %" Phillips flat head, undercut sheet metal screws
- Specify any length up to 120"
- For use on $1-\frac{3}{4}$ " door

Fire Rating

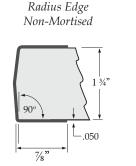
ABH edge guards come standard UL fire rated for use on:

- Wood or plastic-covered wood composite fire doors rated up to and including 1-½ hours
- Hollow metal, steel-covered, composite type fire doors rated up to and including 3 hours

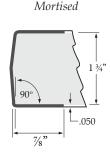
Options

- Cut-Outs ABH offers numerous cut-outs for door hardware - see pages H-6 to H-7 for details. Contact factory for custom cut-outs.
- **AS** Adjustable Studs allow for up to 3/8" alignment correction
- SEC Security fasteners
- Custom leg sizes available
- Custom door thicknesses available

*These finishes only available in 42" or smaller

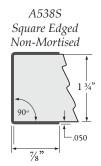


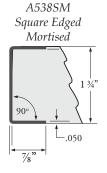
A538R



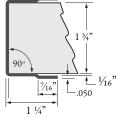
A538RM

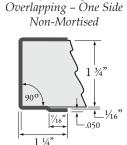
Radius Edge





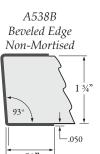


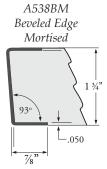




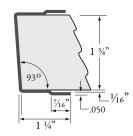
A538SO-1

Square Edged

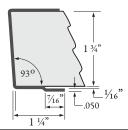




A538BO Beveled Edge Overlapping – Both Sides Non-Mortised









Architectural Builders Hardware Manufacturing, Inc. 1222 Ardmore Avenue, Itasca, IL 60143 Tel: 630-875-9900 • Fax: 630-875-9918 / 800-932-9224 Web: www.abhmfg.com • Email: abhinfo@abhmfg.com



A548 - Three-Sided with Astragal

Standard Features

- Integral astragal provides additional security by protecting the latch from intruders or vandalism
- .050" material thickness 304 stainless steel
- Finishes available US32D, US32, US10*, US10B*, US3* and US4*
- Fasteners provided #6 x %" Phillips flat head, undercut sheet metal screws
- Specify any length up to 120"
- For use on 1-3/4" door
- Specify handing and either active or inactive door when ordering

A548S Square Edged Non-mortised A548B Beveled Edge Non-mortised 1 3/4" 90° 1 3/4" -.050 -.050

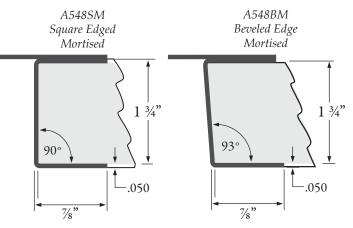
Fire Rating

ABH edge guards come standard UL fire rated for use on:

- Wood or plastic-covered wood composite fire doors rated up to and including 1-1/2 hours
- Hollow metal, steel-covered, composite type fire doors rated up to and including 3 hours

Options

- Cut-Outs ABH offers numerous cut-outs for door hardware - see page H-5 and H-6 for details. Contact factory for custom cut-outs.
- LL Lead Lined Astragal
- **AS** Adjustable Studs allow for up to 3/8" alignment correction
- **SEC** Security fasteners
- Custom leg sizes available
- Custom door thicknesses available



*These finishes only available in 42" or smaller





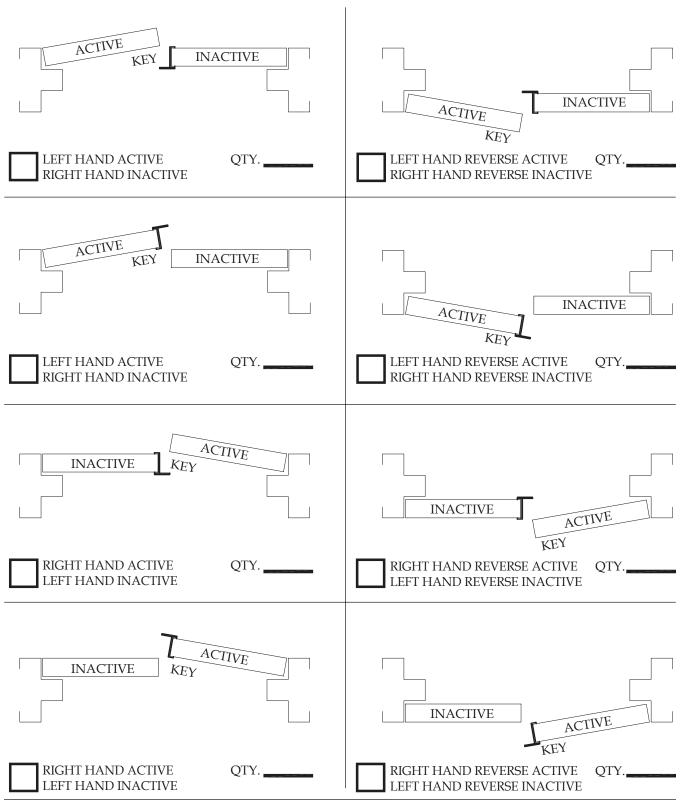
Lock Edge Order Form

City, State: Contact Name (Please print): Imail: Contact Name (Please Please Act Cutou Imail: Contact Name (Please Please Act Cutou Imail: Contact Name (Please Please Act Cutou Imail: Contact Name (Please Act Cutou Imail: Cont	Company Name:		UNLESS SPECIFIED OTHERWISE, ABH EDGE
FOR 1 %" DOOR THICKNESS	= -		T CLIAKUS AKE MANUFAC ILIKED AS EULLOWS:
imail: Outstoomer Signature: Date: Date	Contact Name (Please print):		
Parchase Order #: Date: Date: Date: Date: Date: PROVIDE MANUFACTURER TEMPLATE FOR EACH CUTOU COUNTERSUNK MOUNTING HOLE QUANTITY AND LOCATION WILL BE DETERMINED AFTER CUT-OUT DIMENSIONS. ALL PREPS ARE CENTERED UNLESS OTHERWISE SPECIFIES WOOD DOOR HOLLOW MELTAL DOOR FOR A548S MODELS ONLY: ACRIVE NACTIVE See door handing chart for reference - page H-6 A538S A538SM (MORTISED) RH QTY. LHR QTY. LHQ QTY. LQ ALTOMATIC DOOR BOTOMATIC DOOR B	` 1	,	- 0.050" MATERIAL THICKNESS
PROVIDE MANUFACTURER TEMPITATE FOR EACH CUTOU COUNTERSUNK MOUNTING HOLE QUANTITY AND LOCATION WILL BE DETERMINED AFTER CUT-OUT DIMENSIONS. ACTIVE NACTIVE NACTIVE NACTIVE See door handing chart for reference - page H-6			7/ » TEC
Door Markings: COUNTERSUNK MOUNTING HOLE QUARTITY AND LOCATION WILL BE DETERMINED AFTER CUT-OUT DIMENSIONS.			DROVIDE MANUEACTURED TEMPLATE FOR FACIL CUTOU
DIMENSIONS. - ALL PREPS ARE CENTERED UNLESS OTHERWISE SPECIFIES WOOD DOOR	_		 COUNTERSUNK MOUNTING HOLE QUANTITY AND
ALL PREPS ARE CENTERED UNLESS OTHERWISE SPECIFIES WOOD DOOR	9		LOCATION WILL BE DETERMINED AFTER CUT-OUT
WOOD DOOR			
FOR A548 MODELS ONLY: ACTIVE INACTIVE See door handing chart for reference - page H-6 A538S MORTISED A528S MORTISED RIL QTY.			
A538S			
See door handing chart for reference - page H-6 A538S			
A538S			
A538SM (MORTISED)			See door handing chart for reference - page H-6
RH QIY. LHR QIY. LHR QIY. LHR QIY. LHR QIY. LHR QIY. HA QIY. SASSB ASSB ASSB ASSB ASSB M (MORTISED) RH QIY. RHR QIY. LHR QIY. RHR QIY. RHR QIY. LHR QIY. LH	A538S		TODGE DOOR
LHR QTY.			
LH QTY.			1 1 1
A538B			
□ A538B □ A528B □ A528BM (MORTISED) □ A528BM (MORTISED) □ A538BM (MORTISED) □ A538BM (MORTISED) □ A538BM (MORTISED) □ A538SO □ A528SO □ A528BO □ A	II -		+ -
□ A538BM (MORTISED) RH QTY.	□ A538B	□ A528B	
LHR QTY.	☐ A538BM (MORTISED)		
LH QTY.	II .	11	
RHR QTY RHR QTY RH QTY LHR QTY RHR QTY RHR QTY RHR QTY LHR QTY.	II .		
A538SO	ll .		
RH QTY. LHR QTY. LHR QTY. LHR QTY. LHR QTY. LH QTY. RHR QTY. LH QTY. RHR QTY. LH QTY. RHR QTY. LHR QTY. LHR QTY. LHR QTY. LHR QTY. LHR QTY. RHR QTY. LHR QTY	-	_	
LHR QTY.			
LH QTY. RHR QTY. RHR QTY. RHR QTY. See MORTISE RH	ll l		
RHR QTY RHR QTY RH QTY FIRE	ll l	ll l	$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$
□ A538BO □ A528BO □ A528BO □ RH QTY. □ LHR QTY. □ LHR QTY. □ LH QTY. □ BOLT RHR QTY. □ A538SO-1 □ A548S (MORTISED) LHR QTY. □ AUTOMATIC DOOR BOTTOM (Manufacturer & Model) □ AUTOMATIC DOOR BOTTOM (Manufacturer & Model) □ AUTOMATIC DOOR BOTTOM (Manufacturer & Model) □ CUSTOM SPECIFY DIMENSION (Manufa			FLUSH BOLT
LHR QTY LH QTY FIRE	☐ A538BO		
LHR QTY LH QTY FIRE BOLT RHR QTY FIRE BOLT RHR QTY A538SO-1	ll l	11	
RHR QTY	"	11	— FIRE — 114 — — 114 —
A538SO-1 RH QTY. LHR QTY. LH QTY. RHR QTY. LH QTY. RHR QTY. RHR QTY. A548B A548BM (MORTISED) RHR QTY. RHR QTY. LH QTY. RHR QTY. RHR QTY. LH QTY. RHR QTY. A548BM (MORTISED) LHR QTY. AUTOMATIC DOOR BOTTOM (Manufacturer & Model)			BOLT
RH QTY A548SM (MORTISED) LHR QTY LHR QTY LH QTY LH QTY DIMENSION RH QTY A548BM (MORTISED) RHR QTY LH QTY L			
LHR QTY LH QTY LH QTY LH QTY LH QTY RHR QTY PHR QTY RHR QTY LH QTY			
LH QTY. RHR QTY. RHR QTY. RHR QTY. RHR QTY. RHR QTY. LH QTY. RHR QTY. LH QTY.			
RHR QTY. A538BO-1 RH QTY. A548B (MORTISED) LHR QTY. LH QTY. RHR QTY. LH QTY. LH QTY. LH QTY. LHR QTY. CMAUTOMATIC DOOR BOTTOM (Manufacturer & Model)		II II	FLUSH BOLT - SPECIFY
RHR QTY A538BO-1		II	DIMENSION
RH QTY	A538BO-1	RHR QTY. —	
LHR QTY		□A548B	
LH QTY LHR QTY LHR QTY AUTOMATIC DOOR BOTTOM (Manufacturer & Model)	11		□ EIDE ROLT (Specify Hala Diameter)
LH QTY KHR QI Y LH QTY	"		
	RHR QTY. —	II .	
		RHR QTY.	





Door Handing Reference Chart







Hinge Side Order Form

Company Name:	UNLESS SPECIFIED OTHERWISE, ABH EDGE GUARDS ARE MANUFACTURED AS FOLLOWS:			
City, State:	- FOR 1 ¾" DOOR THICKNESS			
Contact Name (Please print):				
Email:				
Purchase Order #: Date:	- 7/8" LEG			
Customer Signature:	• PKOVIDE WANDFACTURER TEWFLATE FOR EACH			
Door Markings:	— CUTOUT			
	COUNTERSUNK MOUNTING HOLE QUANTITY AND LOCATION WILL BE DETERMINED AFTER RECEIVING HINGE LOCATION DIMENSIONS.			
	— ☐ WOOD DOOR ☐ HOLLOW METAL DOOR			
	See door handing chart for reference - page H-6			
A538S A538SM (MORTISED) RH QTY. LHR	A528S A528SM (MORTISED) RH QTY. LHR			

