



1222 Ardmore Avenue, Itasca, Illinois 60143  
630-875-9900

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## Warranty Policy

### Standard Products

ABH Manufacturing, Inc. warrants that its products sold in the United States of America are free of defects in material workmanship under normal use and service.

Repair or replacement of defective products shall be the only remedy under the standard warranty time frames listed below.

### Standard Warranty Period

- Aluminum and Stainless Steel Continuous Hinges (Excluding Electrification)- Lifetime of the Opening
- Electrified Hardware – (5) Years from date of shipment
- All other Standard ABH Products - (10) Years from date of shipment

This warranty, expressed or implied, is void and does not cover defects or damages arising from

- Improper installation
- Lack of/or improper maintenance
- Ordinary wear and tear
- Misuse or Abuse
- Accident
- Shipping and Handling, outside the original delivery
- Any field modifications, that do not follow ABH Instructions, that alter the original product shipped regardless if the modification corrects identified defects or damage.

ABH shall not be liable for any repairs, replacements, or adjustments to the product, or any cost of labor performed by the purchaser or others without prior written approval.

Written notice of a product or component part believed to be defective should be sent to [cs@abhmfg.com](mailto:cs@abhmfg.com), within the stated warranty period above. Upon receipt, ABH will review and provide the purchaser the proper paperwork to return the product for factory inspection.

*The purchaser must promptly inform  
ABH Manufacturing, Inc. in writing of any  
failure to conform to this warranty.*

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