

# SEALS

GASKETING & AUTOMATIC DOOR BOTTOMS





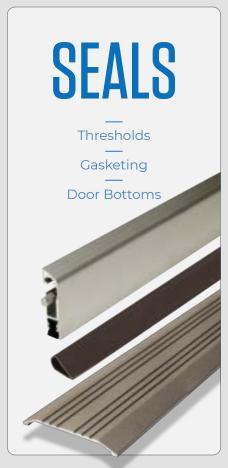
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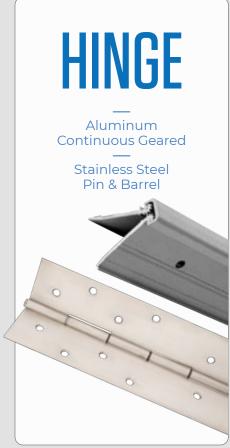
# NUMERICAL INDEX:

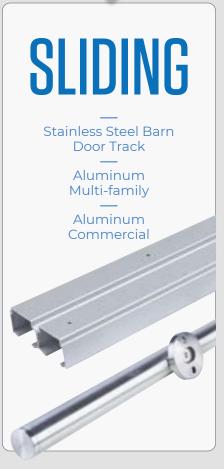
3G35	127SS	223G39	682
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95WH	160S	A605 G28, G52, G56	5050 Anti-Lig
96V G51	160U	B606 G28, G52, G56	5060G15
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103N	164V	I-615	9450G19
104N	165N	I-616	9500
106G34	165SG25	D620	9550 G19
107G34	170G31	G622	9600G55
108NG23	172N	H623G27	9605G55
109N	172S G26, G31	I-624G27	9700G30
110NG23	172V	A625	9750
110SG25	176G58	F625 G27	9800
112N G46	178G58	A626	9850G20
113N G46	185P	C627	81369
114	189MG57	OV633	FATT
115N	197N		1A11
		OV634G28, G52	
118N G46	198N	A635	
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120N	200N	672 G31, G51, G56	
120SG25	200SG50	672NG55	
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127SG25	222G37	680	













### RATINGS

#### RATING SYMBOLS LEGEND



POSITIVE PRESSURE - CERTIFIED by UL to ANSI/UL10C; complies with IBC, NFPA 80 and NFPA 252 for application to hollow metal fire doors rated up to 3 hours, and wood fire doors rated up to 90 minutes (some ratings vary as noted).



CERTIFIED by UL to CAN/ULC-S104 and ANSI/UL10B; complies with NFPA 80 and NFPA 252 for application to hollow metal fire doors rated up to 3 hours, and wood fire doors rated up to 90 minutes (some ratings vary as noted).



NGP-EDGE® SEALING SYSTEM, CERTIFIED BY UL TO ANSI/UL10C CATEGORY 'G'; required for Category B wood fire doors to meet positive pressure requirements complying with IBC, and NFPA 252. See individual products for maximum door size and ratings.



SMOKE & DRAFT CONTROL GASKETING, CERTIFIED BY UL TO ANSI/ULIOC AND ANSI/UL 1784 CATEGORY 'H'; complies with IBC and NFPA 105 for use on 'S' labeled positive pressure hollow metal fire doors rated up to 3 hours, and wood fire doors rated up to 90 minutes (some ratings vary as noted).



ACOUSTICAL TESTED to ASTM E90 Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements, and ASTM E2235 Standard Test Method for Determination of Decay Rates for use in Sound Insulation Test Methods.



AIR INFILTRATION TESTED to ASTM E283, Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors.



**ANTI-MICROBIAL.** Treated with an anti-microbial additive to inhibit the growth of microorganisms.



ANSI/BHMA CERTIFIED. Certified gasketing complies with American National Standard for Door Gasketing and Edge Seal Systems ANSI/BHMA A156.22, and is listed in the BHMA Certified Products Directory.



Online product listings: ul.com/database



### EED GREEN BUILDING

LEED (Leadership in Energy and Environmental Design) Green Building Rating System® is a national standard for developing highperformance, sustainable buildings developed by the U.S. Green Building Council. This letter highlights the eligible LEED V.4 point contributions for National Guard Products.

#### MRc2 Building Product Disclosure and **Optimization - Environmental Product Declaration (EPD)**

National Guard Products is able to provide Type III Product Specific Environmental Product Declarations for its Threshold, Gasketing, Lite Kits, Louvers and Continuous Geared Hinge products. The EPDs can be found at: nap.com/epds.

#### **MRc3 Building Product Disclosure and Optimization - Sourcing of Raw Materials**

National Guard Products is able to provide a third party reviewed corporate sustainability report that includes the environmental impacts of extraction operations and activities associated with National Guard Products' supply chain. This report was created using the Global Reporting Initiative (GRI) Sustainability Reporting framework and satisfies MRc3 Option 1. The report can be found at: ngp.com/report.

For Option 2 of the MRc3 credit, products purchased from National Guard Products are eligible to participate in the NGP Extended Producer Responsibility Program, RE-NGP managed by National Guard Products.

Additionally for Option 2 of the MRc3 credit, average percentages of recycled materials utilized in and contained in NGP products may be found at: ngp.com/leed.

#### **MRc4 Building Product Disclosure and Optimization - Material Ingredients**

National Guard Products is able to provide product specific Health Product Declarations Product Specific for its Threshold, Gasketing, Lite Kits and Louver products. The HPDs can be found at: ngp.com/hpds.

### **BUY AMERICAN**

#### REQUIREMENTS

#### **Buy American Act**

Over 99% of our products are produced in the United States as a domestic construction material, as defined in the Buy American Act (BAA) of March 1933 and amended by the Buy American Act of 1988 and FAR 52.225-9. A Buy American certificate may be obtained on our website ngp.com.

#### **Buy America**

Most of our products comply with Buy America Requirements of 49 U.S.C. 5323(j)(1), and the applicable regulations in 49 CFR part 661. Contact us for a Certificate of Compliance for your project.

Components of unknown origin are considered to have been produced or manufactured outside the United States.

#### **Build America, Buy America**

Many of our products comply with the Infrastructure Investment and Jobs Act, Build America, Buy America requirements. Contact us for a Certificate of Compliance for your project.

### MATERIALS

Metal retainers for gasketing are Aluminum Alloy 6063, T5 temper, unless noted.

Architectural Bronze gasketing is Alloy CDA 385 (Copper Alloy No. C38500), Architectural Bronze.

Stainless steel gasketing is Type 304, known for its excellent corrosion resistance, high tensile strength and resistance to oxidation.

NGP utilizes a variety of gasketing materials including Vinyl, Neoprene, Silicone, Nylon Brush, Thermoplastic Elastomers (TPE), Thermoplastic Vulcanizates (TPV), Polypropylene Pile, Ethylene-Propylene-Diene-Monomer (EPDM), Polyurethane, and Intumescent Fire Seals. Product illustrations indicate the gasketing material. Properties of many primary gasket materials are listed on the perimeter seal catalog pages.

Adhesive mounted gasketing utilizes a pressure sensitive modified acrylic adhesive protected by a release liner. Once installed it provides a permanent bond in exterior or interior locations. End use temperature range is -30°F up to 250°F. Shelf life of adhesive prior to installation is one year when stored at 75°F and 50% relative humidity or less.

#### **GASKETING FINISHES**

Material	Finish	ANSI/BHMA Finish	US Finish	NGP Suffix
Aluminum:	Mill Finish Anodized Aluminum Dark Bronze Polished	ANSI/BHMA 719 ANSI/BHMA 628 ANSI/BHMA 717	US27 US28	None A DKB POL
Stainless Steel:	Brushed (#4)	ANSI/BHMA 630	US32D	None
Gasket Materials:	Neoprene is Black NGP-TPV is Black Polyurethane is Black Vinyl is Black, except whe Silicone colors: Black, Bro Thermoplastic is Brown Nylon Brush colors: Black TPE colors: Brown, Charce Polypropylene Pile is Gray EPDM is Black	wn, Clear, White s, Gray oal, Clear, White		N N U V S T, T6

# UNDERSTANDING SOUND TRANSMISSION CLASS



The Sound Transmission Class (STC) is a single-number rating of the ability of a material or an assembly to resist airborne sound transfer at the frequencies 125-4000 Hz. In general, a door system with a higher STC rating blocks more noise from transmitting through an opening.



**VERY POOR** LOW SPEECH **AUDIBLE** 



POOR NORMAL SPEECH **UNDERSTOOD EASILY** AND DISTINCTLY



**FAIR** LOUD SPEECH UNDERSTOOD **FAIRLY WELL** 



GOOD LOUD SPEECH HEARD BUT HARDLY INTELLIGIBLE



**VERY GOOD** LOUD SPEECH **HEARD FAINTLY** 



**EXCELLENT** LOUD SOUNDS **HEARD FAINTLY** 

OR NOT AT ALL



**NOISE LEVELS** 

No matter what the STC door rating may be, it cannot perform without the proper STC Gasketing. Sound leaks from the perimeter of the door just like a draft of air.



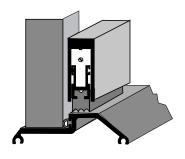
ACCEPTABLE LEVELS BELOW 85dB HARMFUL LEVELS ABOVE 85dB

# SOUND TRANSMISSION CLASS (STC)

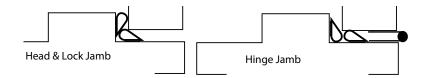
#### RATED SINGLE DOOR ASSEMBLIES

The chart below indicates the STC Rating of specially made acoustic doors using various applications of gasketing. The first column is the rating of the door panel only, tested in a static inoperable condition to determine the sound transmission through the door. The second column is the rating of the operable door installed with hardware and gasketing which provides the STC Rating of the door assembly.

Acoustical testing to ASTM F90 Standard Test Method for Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements, ASTM E2235 Standard Test Method for Determination of Decay Rates for use in Sound Insulation Test Methods, and ASTM E1332 Standard Classification for Rating Outdoor - Indoor Sound Attenuation. The Sound Transmission Class (STC) was calculated in accordance with ASTM E413 Classification for Rating Sound Insulation.



897N x 420N



STC Rating **STC Rating Static Door Operable Door Perimeter Seals Door Bottom Threshold** w/ Gasketing **Panel** 30 103N, 107N, 120N, 122N 30 420N 897N 127N, 133N, 134N, 137N 137S, 303N, 700N, 700S 30 225S 896S 30 130S 30 107S 220S 950S 30 5020 31 780S 513 33 35 5020 513 33 780S 36 33 5050 335N 513 35 5020, 5075 780S 34 513 35 35 5070, 9750, 9850 335S 896S 40 37 5020 780S 513 40 37 5075 12T 513 40 37 103N, 107N, 303N 420N 897N 40 38 •(2) 5050 335N 896S 40 39 120N, 134N, 137N, 420N 897N 137S, 700N, 700S 40 39 107S 220S 950S 1038N, 3038N 896S 44 39 423N 43 420N 412 39 ·(2) 5050 42 40 •(2) 5050 Mortise 312V 896S 40 ·(2) 5050 423N 896S 43 47 41 103NFS 422N 897N ·(2) 5050 335N 896S 45 42 47 •(2) 5050 43 423N 896S 50 420N 897N 43 103N, 134N 50 43 107S 220S 950S 51 43 159M 420N 897N 48 44 •(2) 5050 423N 896S 49 44 103NFS 422N 8434S 52 44 107N, 1038N, 3038N 420N 897N

<sup>·</sup> Indicates Two Rows of 5050 Installed as Follows:

# STC SEAL SETS

#### SINGLE DOORS

NGP Seal Sets maintain the static door panel STC with NO DROP OFF in an operable condition, up to the STC Rating indicated.

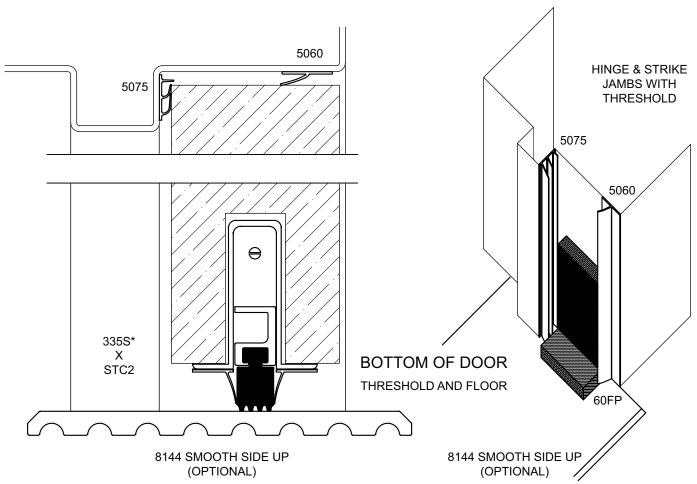
STC Seal Set	STC Rating	Perimeter Seals at Heads & Jambs	Door Bottom	Corner Pads	Threshold
1	33	5050 & 2525	312V X 131N	60FP (2 req.)	8144S*
2	45	5075 & 5060	312V X 131N	60FP (2 req.)	8144S*
3	52	5075 & 5060	335S X STC2	60FP (2 req.)	8144S*
4	52	5075 & 5060	12T6 X STC-FH	60FP (2 req.)	8144S*
5	52	5075 & 5060	225S X STC2	60FP (2 req.)	8144S*
6	52	5075 & 5060	None	None	896S-ADJ

\*optional

#### **STC Seal Set 3 Illustration**

### TOP OF FRAME

HEADER / JAMB AND DOOR

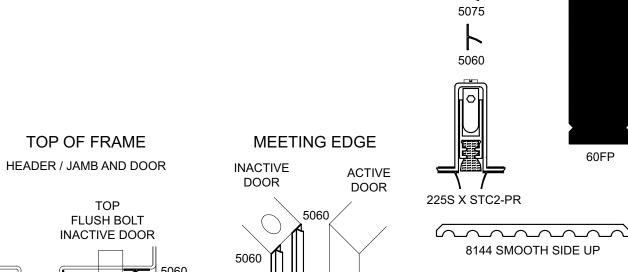


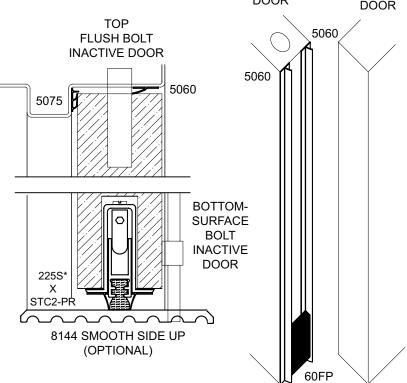
<sup>\*</sup>For Best Acoustic Results a 1/4" Drop is Recommended; 3/8" Drop Maximum

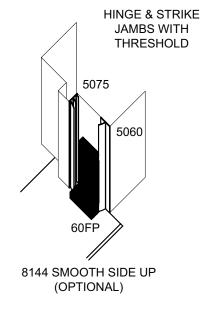
# STC SEAL SETS

STC Seal Set	STC Rating	Perimeter Seals at Heads & Jambs	Door Bottom	Corner Pads	Meeting Edge Seals	Threshold
7	45	5075 & 5060	225S X STC2-PR	60FP (3 req.)	5060 (2 req.)	8144S*
8	45	5075 & 5060	12T6 X STC-FH	60FP (3 req.)	5060 (2 req.)	8144S*
9	45	5075 & 5060	335S X STC2-PR	60FP (3 req.)	5060 (2 req.)	8144S*

**STC Seal Set 7 Illustration** 







**BOTTOM OF DOORS** THRESHOLD AND FLOOR

\*optional

<sup>\*</sup>For Best Acoustic Results a 1/4" Drop is Recommended; 3/8" Drop Maximum

# SOUND TRANSMISSION CLASS (STC)

#### RATED PAIRS OF DOORS

#### SOUND TRANSMISSION CLASS (STC) RATED PAIRS OF DOORS

Pairs of doors are intrinsically more difficult to control sound transmission through. Sealing the gap between the meeting edges under the doors is challenging, requiring a combination of properly coordinated and installed gasketing to seal all gaps.

STC Rating Static Door Panel	STC Rating Operable Door w/ Gasketing	Perimeter Seals	Door Bottom	Threshold	Astragal
35	35	5020		896S	5070
35	35	5070		896S	5070
35	34	5020	780S	512	5070
35	33	5020		896S	5070

#### STANDARD DOORS WITHOUT SPECIAL ACOUSTIC CORES

Solid core wood doors with gasketing test to an STC Rating of approximately 28 to 30. Mineral core wood doors and Honeycomb core hollow metal doors with gasketing test to an STC Rating of approximately 32 to 36. Without gasketing these doors have no sound control and test to an STC Rating between 15 and 20.

To most effectively reduce sound transmission and maximize the acoustic performance we recommend the following be used:

#### PERIMETER AND DOOR BOTTOMS

**107S** Perimeter Seal

700S Seal at Head if a Parallel Arm Closer is Used

**220S** Automatic Door Bottom

(To Allow the Automatic Door Bottom to Properly Seal, Please Add a Threshold.)

#### **MEETING EDGE OF PAIRS**

**109N** Overlapping Astragal 5070 Adhesive Astragal 115N Astragal Set

#### SCHOOL CLASSROOM DOOR STC REQUIREMENTS

ANSI/ASA S12.60 Acoustical Performance Criteria, Design Requirements, and Guidelines for schools requires interior doors opening into core learning spaces to achieve STC 30 or greater in their operable condition and interior doors into music rooms at least STC 40.



The following interprets ANSI/BHMA numbers which identify type and function of products. For products that meet ANSI/BHMA Standards, look for the BHMA certified logo next to the product in our catalog. For a complete listing, refer to the BHMA Certified Products Directory, available online at <u>buildershardware.com</u>

#### **ANSI/BHMA A156.22**

#### AMERICAN NATIONAL STANDARD FOR DOOR GASKETING AND EDGE SEAL SYSTEMS

1 Product Section	2 Retainer Material		3 keting terial	4 Product Type	5 Material Application	6 Gasketing Rating
"R" designates Gasketing	1. Brass or Bronze 3. Aluminum 5. Stainless Steel 0. Optional Material or None Used	A. Brush B. Neoprene, Solid C. Neoprene, Closed Cell D. Vinyl E. Silicone Rubber F. Pile G. Thermoplastic Elastomer (TPE) H. Thermoplastic Urethane (TPU) J. Thermoplastic Rubber K. Spring Metal L. Magnetic M. Felt N. Rubber Fabric P. Intumescent	S. Intumescent/Neoprene, Closed Cell T. Intumescent/Vinyl U. Intumescent/Silicone Rubber V. Intumescent/ Pile W. Intumescent/ Thermoplastic Elastomer (TPE) X. Intumescent/ Thermoplastic Urethane (TPU) Y. Optional Material or None Used Z. Intumescent/ Thermoplastic Rubber	1. Head & Jamb 2. Head & Jamb, Adjustable 3. Automatic Door Bottom 4. Door Sweep or Shoe with Drip Cap 6. Astragal Overlapping 7. Astragal Split or Compensating 8. Astragal Adjustable 9. Rain Drip Without Gasket 0. Other	1. Door Edge 2. Door Edge, Mortise 3. Door Face, 4. Door Face, 5emi-Mortise 5. Frame Rabbet (Surface or Mortise) 6. Frame Soffit (H.M.) Frame Stop (WD) 7. Frame Face 8. Kerf 9. Stop (H.M.), Stop Face (WD) 0. Other	O. Smoke/Energy Performance/Acoustic Rated Smoke/Energy Performance Rated Senergy Performance/ Acoustic Rated Acoustic Rated Energy Performance/ Acoustic Rated Energy Performance Rated Items Not Rated Acoustic Rated Acoustic Rated

# INTERNATIONAL BUILDING CODE (IBC

The International Building Code (IBC) requires swinging fire doors to be tested in accordance with ANSI/UL 10C or NFPA 252, with the neutral pressure level established at 40 inches or less above the sill. This causes "positive pressure" forces against the door assembly above 40 inches.

The result is hot gases and smoke leak out between the door and frame above this level, posing a serious threat to life and safety; and on wood doors rapidly deteriorating the integrity of the door edges, requiring either a built-in or supplemental "edge sealing system" to pass the test.

Fire door assemblies in corridors and smoke barrier walls are required to be smoke and draft control assemblies tested in accordance with UL1784 allowing a maximum air leakage of 3 cubic feet per minute per square foot of door opening at ambient temperature (75°F) and elevated temperature (400°F). These assemblies require the letter "S" on the fire rating label of the door indicating compliance "when listed or labeled gasketing is also installed."

Fire doors are classified into category A or B based upon their construction and edge sealing system. requirements. Fire-rated gasketing is classified as follows:



Category G - Edge Sealing Systems



Category H - Smoke and Draft Control Gasketing



Category J - Gaskets other than Category G or H.

#### **Category A Classified Fire Doors**

**Hollow Metal Fire-Rated Doors** Wood Fire-Rated Doors constructed with edge seals built-in during the manufacturing process.

Require Category H - Smoke and Draft Control Gasketing at perimeter and at meeting edge of pairs of "S" label doors in corridor locations or smoke barrier walls.

Require Category H - Smoke and Draft Control door bottom seals on "S" label doors where pressurization is provided to restrict smoke movement (typically controlled by HVAC system).

The following products are recommended UL Classified Category H for wood doors - 90 min. max.. hollow metal doors - 3 hour max.



Perimeter: 2525, 5020, 5040, 5050, 5070, 5075



Meeting edge of pairs: 115N, 125N, 137N, 1375, 5070, 9115, 9125, 9600, 9605

#### **Category B Classified Fire Doors**

Wood Fire-Rated Doors that require the addition of a Category G classified edge sealing system in the field.

Require Category G – Edge Sealing System, at perimeter and at meeting edge of pairs.

Require Category H – Smoke and Draft Control Gasketing at perimeter and at meeting edge of pairs of "S" label doors in corridor locations or smoke barrier walls.

Require Category H – Smoke and Draft Control door bottom seals on "S" label doors where pressurization is provided to restrict smoke movement (typically controlled by HVAC system).

The following products are recommended UL Classified for both category G and H:





Perimeter 20 minute: 5050 Perimeter 45, 60, 90 minute: 9450, 9550, 9750, 9850





Meeting edge of pairs: 9550

# SELF-ADHESIVE SILICONE GASKETING

#### SILICONE BULB FIRE AND SMOKE SEAL



**Edge Sealing System - Category G for 20 Minute Rated Category B Wood Doors Perimeter Application Up To:** 

Single Swing 4'0 X 8'0 Pairs 8'0 X 8'0

Use 9550 at the Meeting Edge of Pairs



Smoke and Draft Control - Category H Up To 3 hours Hollow Metal Fire Doors Up To 90 Minutes Wood Fire Doors

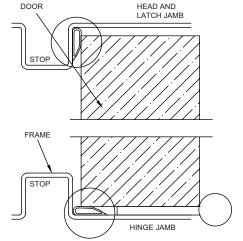


Meets Requirements of RoHS Directive See Adhesive Specifications on Page G15

5050B	Brown
5050C	Charcoal
5050W	White
5050CL	Clear

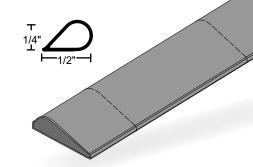
Available in 17', 20', 21'\*, 25' and 300'\* Rolls \*Clear Not Available in 21' or 300' Rolls





#### ANTI-LIGATURE SILICONE BULB FIRE AND SMOKE SEAL

- Anti-Ligature Feature has Serrations Every 8" Designed to Break Apart Preventing it From Being Used to Hang or Strangle.
- Applications Include Psychiatric Facilities, Prisons and Other Treatment Facilities.
- Installs as a Continuous Length Providing the Same Sealing Properties for Light, Sound, Air and Smoke as Our Original 5050.



**ANTI-LIG 5050C** 

Charcoal

Available in 17' and 300' Rolls



Edge Sealing System - Category G for 20 Minute Rated Category B **Wood Doors Perimeter Application Up To:** 

Single Swing 4'0 X 8'0 8'0 X 8'0 Use 9550 at the Meeting Edge of Pairs



Smoke and Draft Control - Category H Up To 3 Hours Hollow Metal Fire Doors Up To 90 Minutes Wood Fire Doors



Meets Requirements of RoHS Directive See Adhesive Specifications on Page G15

# SELF-ADHESIVE SILICONE GASKETING

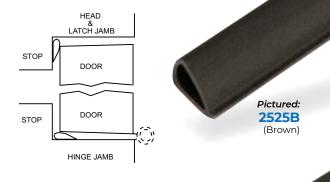
#### SILICONE BULB SMOKE SEAL

Available in 17', 20', 25' and 300' Rolls



2525B	Brown
2525C	Charcoal



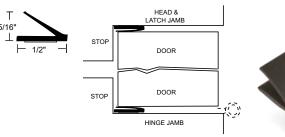


#### SILICONE FIN SMOKE SEAL

Available in 17', 20', 25', 300' Rolls



5040B Brown

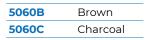


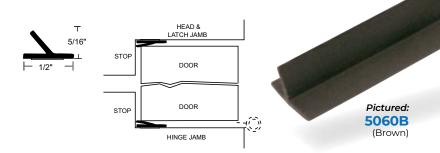
# Pictured: 5040B (Brown)

#### SILICONE FIN SMOKE SEAL

Available in 17' and 21' Rolls







#### **ADHESIVE SPECIFICATIONS**

Modified acrylic pressure sensitive adhesive protected by release liner. Provides high initial adhesion and long-term holding power for permanent mounting in exterior or interior locations. Resistant to aging, weathering, UV radiation, water, detergent, alcohol and the influence of chemicals. End use temperature range, long term exposure -30°F up to 250°F. Shelf life of adhesive prior to installation is one year when stored at 75°F and 50% relative humidity or less.

# SELF-ADHESIVE TPE GASKETING

#### **PROPERTIES:**

- Thermoplastic Elastomer (TPE)
- Good Abrasion Resistance
- Moisture-Resistant
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold, Air Infiltration and Energy Performance
- Rigid Base With Flexible Elastomeric Fins
- Flame-Resistant
- ◆ Temperature Range -60°F to 275°F

  Output

  Description:

  Descripti

- Anti-Microbial: Treated With an Anti-Microbial Additive to Inhibit the Growth of Microorganisms
- REACH and RoHS Compliant
- Adhesive Specifications Shown on Page G15



#### TPE BATWING SMOKE SEAL

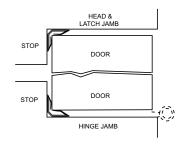
Available in 3', 4', 6', 7', 8' and 9' Lengths



5020C	Charcoal
5020CL	Clear

<sup>\*</sup>Anti-Microbial Not Available in Clear





# SELF-ADHESIVE SILICONE GASKETING

#### **PROPERTIES:**

- Self-Adhesive Silicone Rubber
- Oood Abrasion Resistance
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold and Energy Performance

#### FLEXIBLE TRIPLE FIN SMOKE SEAL

Available in 17', 21', 25" and 300' Rolls \*300' Not Available in White



5075B	Brown
5075C	Charcoal
5075CL	Clear
5075W	White*

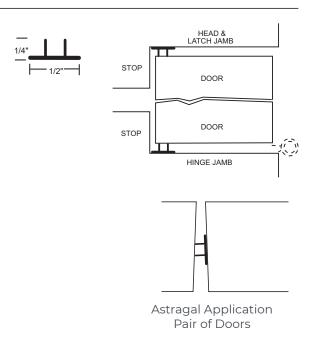


# SILICONE DOUBLE SHARK FIN SMOKE SEAL

Smoke-Rated for Perimeter and/or Meeting Edge Astragal Applications Available in 48", 84", 96" and 108"



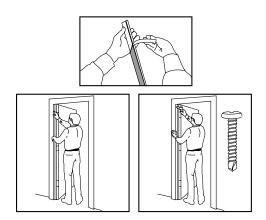
5070B	Brown
5070CL	Clear



### SELF-ADHESIVE GASKETING

#### **FAST ATTACH TWO-WAY TAPE**

- Fast Attach Two-Way Tape Provides an Easy and Effective Alternative for Gasketing Installation. Two-Way Tape is Applied to the Metal Housing Insuring a Quick and Easy Installation. Then for Security, 3 Tek-type Self-Drilling Screws are Provided to Further Secure Each Piece of Material to the Frame Stop. A No-Problem Installation With No Holes to Drill.
- To Order Add Suffix "FATT" to Product Number. See Price List for Products Available With this Feature.
- FATT IS NOT CLASSIFIED FOR USE ON FIRE DOORS.

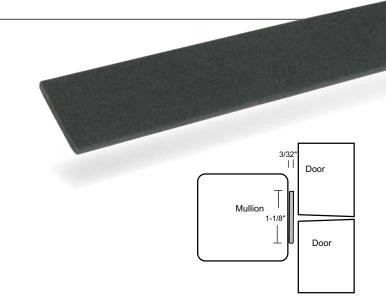


# SEAL FOR MULLION APPLICATIONS

- Closed Cell Silicone Sponge Strip 11/8" Wide x 3/32" Thick With an Adhesive Strip for Mounting Directly to the Face of the Mullion That Doors Close Against
- Available in 86" and 96" Lengths
- Self-Adhesive: See Adhesive Specifications on Page G15



5100N Black Silicone

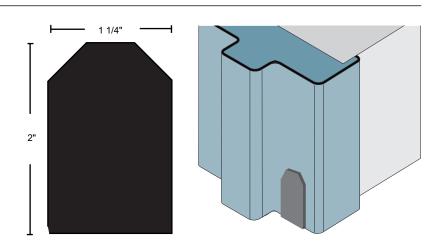


#### **CORNER PAD**

- Helps Acoustics and Seals Corner Gap for Air Leakage Control. Apply to Jamb on Hinge Side, Opposite Bottom Corner of Door Edge.
- Self-Adhesive: See Adhesive Specifications on Page G15

**54CP** 

Black Polypropylene Pile



### NGP-EDGE® SEALING SYSTEM

CATEGORY G AND H CLASSIFIED SMOKE & DRAFT CONTROL

#### INTUMESCENT WITH TPE FIN FIRE AND SMOKE SEAL

ESS

20, 45, 60, 90 Minute Rated Category B Wood Doors Perimeter Application Up To:

Single Swing 4'0 X 9'0

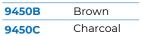
Standard Pair 8'0 X 9'0 Use 9550 at the Meeting Edge

1/8" Clearance Required Between Door and Frame

Available in 36", 48", 84", 96" and 108" Lengths

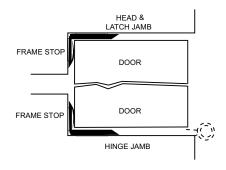
Self-Adhesive: See Adhesive Specifications on Page G15











# NGP-EDGE® INTUMESCENT WITH TPE FINS FIRE AND SMOKE SEAL



#### 20, 45, 60, 90 Minute Rated Category B Wood Doors Up To:

Single Swing 4'0 X 9'0, Perimeter Application
Pairs 8'0 X 9'0, Perimeter/Meeting Edge

1/8" Clearance Required Between Doors and Between Door and Frame

Available in 36", 48", 84", 96" and 108" Lengths

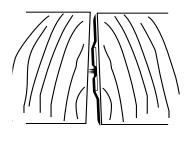
Self-Adhesive: See Adhesive Specifications on Page G15

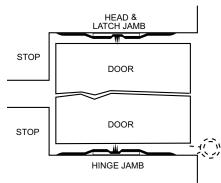






9550	Gray
9550DKB	Brown





# IGP-EDGE® SEALING SYSTE

CATEGORY G AND H CLASSIFIED SMOKE & DRAFT CONTROL

#### INTUMESCENT WITH TPE FIRE AND SMOKE SEAL



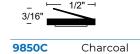
20, 45, 60, 90 Minute Rated Category B Wood Doors Perimeter Application Up To:

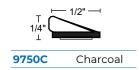
Single Swing 4'0 X 9'0 8'0 X 9'0

1/8" Clearance Required Between Door and Frame

Available in 36", 48", 84", 96" and 108" Lengths

Self-Adhesive: See Adhesive Specifications on Page G15





Pictured:

9750C

(Charcoal)











# NGP-EDGE® SEALING SYSTEM

CATEGORY G CLASSIFIED

NGP Intumescent materials are formulated to expand at 375°F to 400°F up to 8-10 times their original thickness; completely sealing the gap around and between doors during a fire.

#### **INTUMESCENT FIRE SEAL**

**Perimeter Application:** 

20, 45, 60, 90 Minute Rated Category B Wood Doors Up To:

Single Swing 4'0 X 9'0 Pairs 8'0 X 9'0

Meeting Edge Application Up To 8'0 X 9'0 Pairs of Category B Wood Doors:

ESS

20 Minute Rated with Single Strip Installed

ESS

45, 60 Minute Rated with Two Strips Installed

Intumescent With Protective Skin

Sold by the Foot: 3' Minimum to 490' Reel

Self-Adhesive: See Adhesive Specifications on Page G15



9800GR 9800C





#### **NGP-EDGE® INTUMESCENT FIRE SEAL**



20, 45, 60, 90 Minute Rated Category B Wood Doors Up To:

Single Swing 4'0 X 9'0, Perimeter Application Pairs 8'0 X 9'0, Perimeter/Meeting Edge

Intumescent With PVC Cover

Sold by the Foot: 3' Minimum to 490' Reel

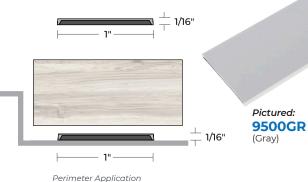
Self-Adhesive: See Adhesive Specifications on Page G15

U.S. Pat. DES 417,739



9500GR	Gray
9500C	Charcoal







Meeting Edge Application

**160VA** 

PRODUCT#

SUFFIX Α

**DKB** 

None

FINISH

Dark Bronze

-GR = Gray Vinyl

Mill Aluminum Vinyl is Black

Anodized Aluminum

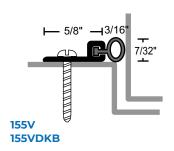
Seal

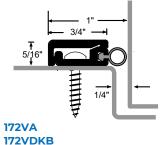
Anodized Aluminum Vinyl Perimeter

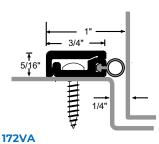
# VINYL SEALS

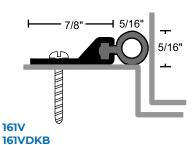


- Thermoplastic Polymer: Polyvinyl Chloride Formulated With an Environmentally Friendly Bio-Based Plasticizer
- Economical
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range 0°F to 140°F
- Oxidative Degradation From Age and Exposure to Cold, Heat and UV Causes Hardening, Loss of Memory and Resilience, Cracking, Crazing and Discoloration
- ♦ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment
- Vinyl is Black

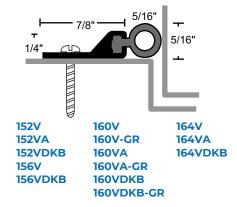






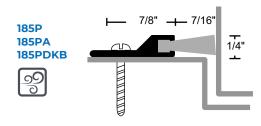


.07 Aluminum for Military Specs



# PROPYLENE PILE SEALS

- Temperature Range 32°F to 275°F
- Pile is Gray

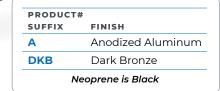


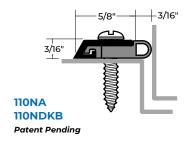
# NEOPRENE SPONGE SEALS

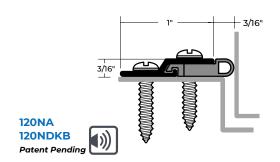


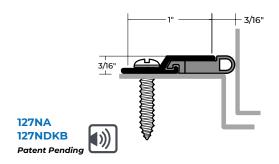
- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix Closed Cell Advanced Elastomeric Foam
- Very Good Abrasion Resistance, Tensile Strength and Memory
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range -81°F to 275°F
- Sood Resistance to Ozone, Sunlight and Aging
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment
- Patent Pending Microcellular EPDM

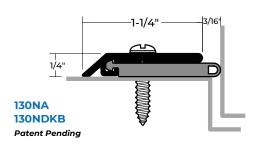


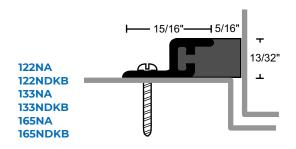


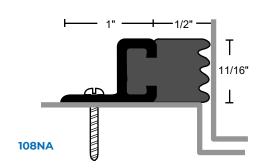












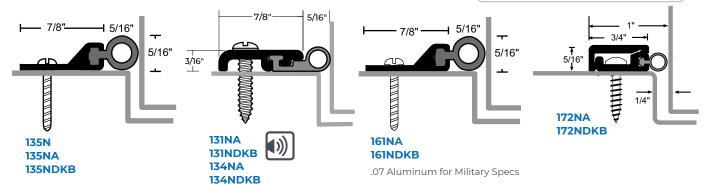
# NEOPRENE BULB SEALS



- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix
- Very Good Abrasion Resistance, Tensile Strength and Memory
- Flame-Resistant
- Moisture-Resistant
- ▶ Temperature Range -81°F to 275°F
- Sood Resistance to Ozone, Sunlight and Aging
- ▶ BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- ♦ #6 x ¾ Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment







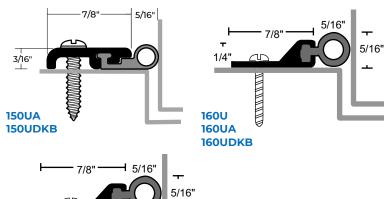
# POLYURETHANE SEALS

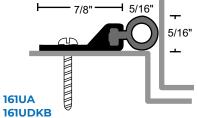
137NA **137NDKB** 

> All Polyurethane Seals this Section:



- Very Good Abrasion Resistance, Tensile Strength, Memory and UV Resistance
- Flame-Resistant
- Moisture-Resistant
- > Temperature Range -80°F to 200°F
- ♦ #6 x ¾ Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment





.07 Aluminum for Military Specs

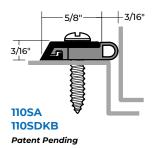
# SILICONE SEALS

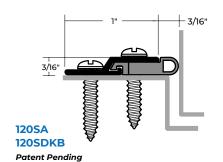


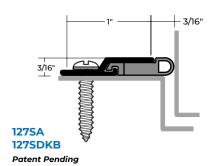
- Synthetic Rubber Polymer: Siloxane Closed Cell Sponge
- Excellent Flexibility and Memory
- Flame-Resistant
- Moisture-Resistant
- Temperature Range -100°F to 500°F, Remains Flexible at Extreme Temperatures
- Excellent Resistance to Ozone, UV and Aging
- Recommended for Areas Using FM200 or Halon Fire Suppression Systems
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- ♦ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment
- Patent Pending Microcellular Silicone

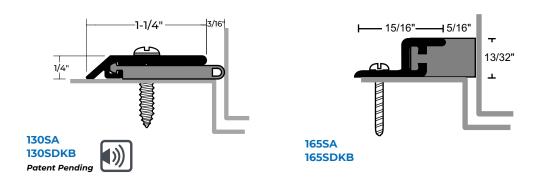












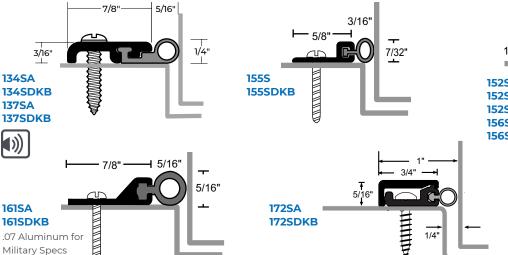
# SILICONE SEALS

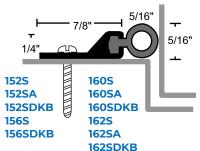


- Synthetic Rubber Polymer: Siloxane
- Excellent Flexibility and Memory
- Flame-Resistant
- Moisture-Resistant
- Temperature Range -100°F to 500°F, Remains Flexible at Extreme Temperatures
- Excellent Resistance to Ozone, UV and Aging
- Recommended for Areas Using FM200 or Halon Fire Suppression Systems
- ▶ BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold, Air Infiltration and Smoke Infiltration
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment



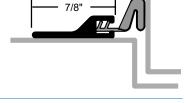




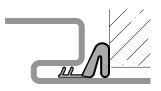


# FOAM SEALS

- Seamless Compression Seals Are Nearly 100% Closed Cell to Prevent Water From Penetrating Foam Cell Structure
- Extruded Skin Provides a Unique UV Resistant Barrier With Design Features that Enhance the Weather Strip's Sealing Performance
- Ompression: Recommended = 25% Minimum = 10% Maximum = 50%
- Achieves AAMA 702 Class "A" Extra High Performance Certification



PRODUCT#	INSERT	FINISH
384B	Brown	Mill
384BA	Brown	Anodized
384BDKB	Brown	D. Bronze



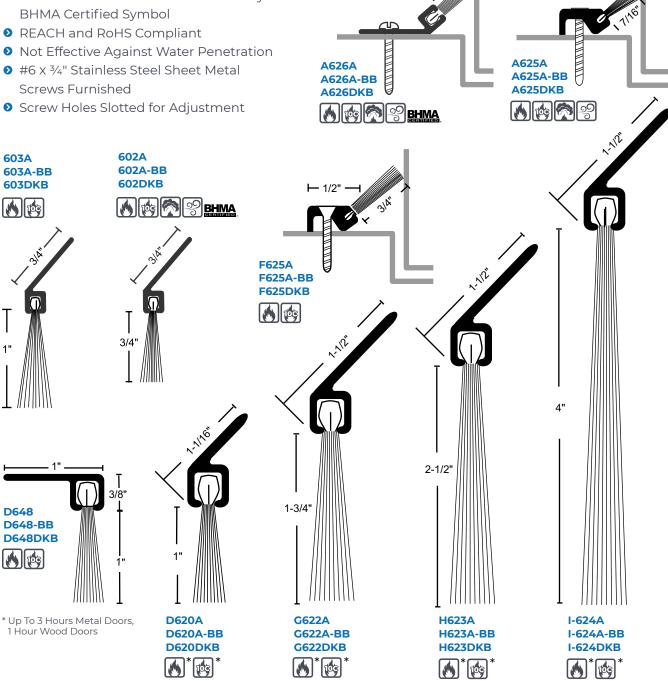
Brown 388B

.355 Kerf Mount Foam Profile Designed to Fit a Kerf Slot With a Width of .105" and Minimum Depth of .250.

# NYLON BRUSH SEALS

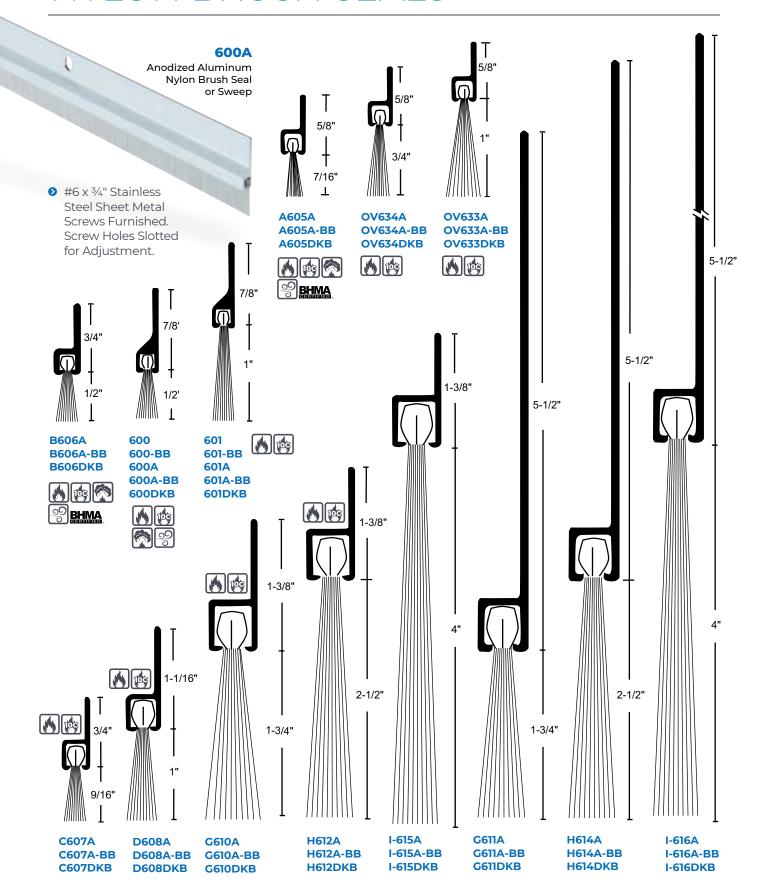
- Synthetic Polymer: Polyamide
- Excellent Abrasion Resistance, Flexibility and Memory
- Moisture-Resistant
- Retains Insecticides Well
- Temperature Range -70°F to 425°F
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold, in Most Common Profiles as Indicated by BHMA Certified Symbol

PRODUCT# SUFFIX	INSERT	FINISH
Α	Gray Brush*	Anodized Aluminum
DKB	Black Brush	Dark Bronze
None	Gray Brush*	Mill Aluminum



3/4

# NYLON BRUSH SEALS



**G28** 

# PERIMETER SEALS

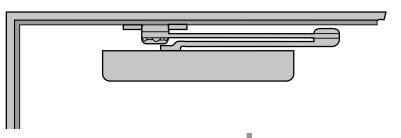
#### COMPATIBLE WITH PARALLEL ARM CLOSERS

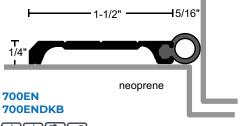
- No Break in Seal for Closer Mounting
- Closer and/or Overhead Holder Attach to Frame Through Weatherseal Section. Install Seal First
- Allows Mounting of Rim Exit Device Strikes Without Notching Gasketing
- Head Section Not Drilled
- Jamb Sections Furnished With Slotted Holes for Adjustment
- Self-Drilling #8 (Tek-type) Screws Furnished



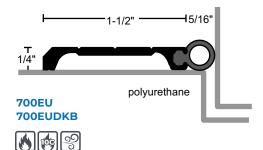
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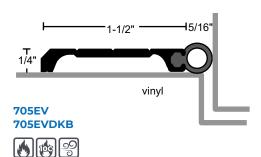
Pile is Gray Vinyl, Neoprene, Silicone and Polyurethane are Black -BB = Black Brush

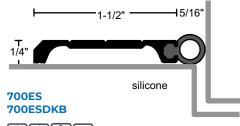


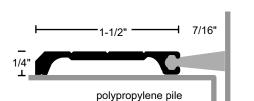






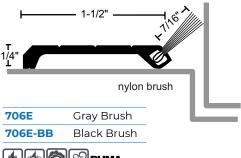






**701EP 701EPDKB** 



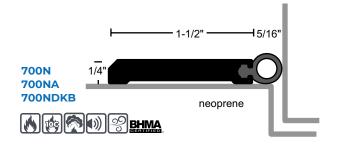


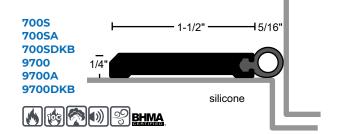
# PERIMETER SEALS

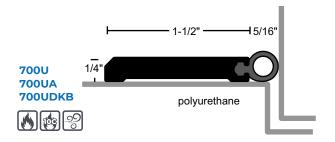
#### COMPATIBLE WITH PARALLEL ARM CLOSERS

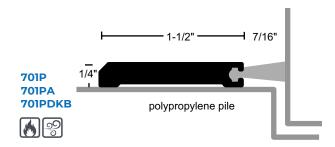
- No Break in Seal for Closer Mounting
- Oloser and/or Overhead Holder Attach to Frame Through Weatherseal Section. Install Seal First
- Allows Mounting of Rim Exit Device Strikes Without Notching Gasketing
- Head Section Not Drilled
- Jamb Sections Furnished With Slotted Holes for Adjustment
- Self-Drilling #8 (Tek-type) Screws Furnished

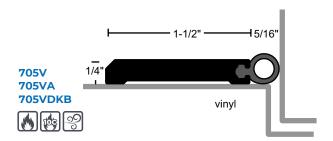




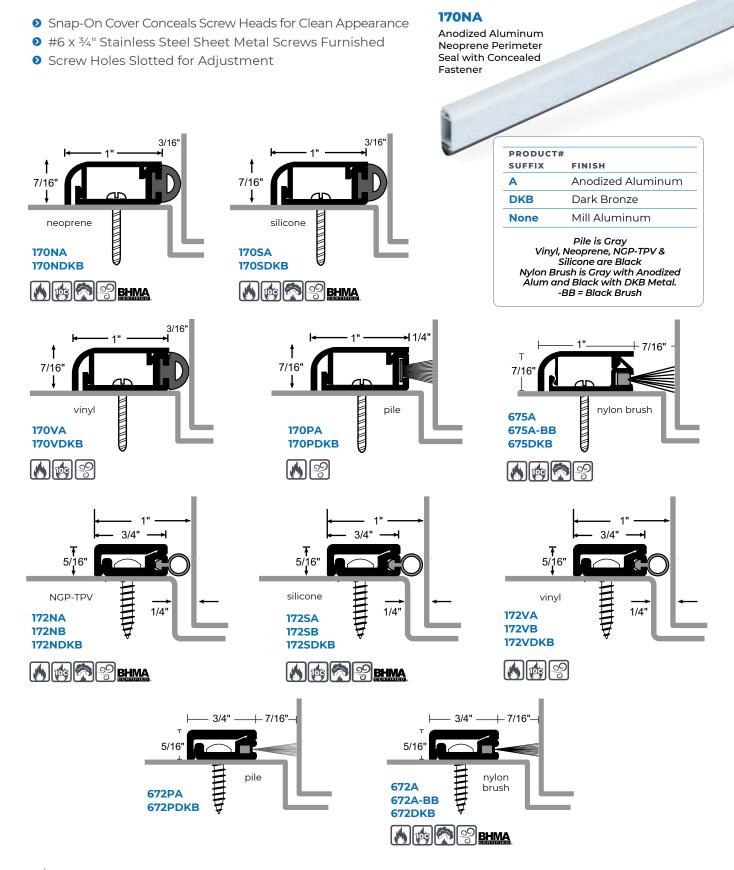








# CONCEALED FASTENER SEALS



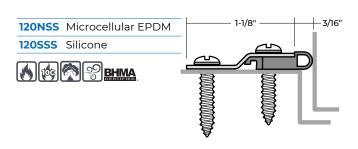
# STAINLESS STEEL

- Stainless Steel Type 304 Brushed #4 Finish (US32D, 630)
- ♦ #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment
- Microcellular EPDM, Silicone, Neoprene, Polyurethane are Black

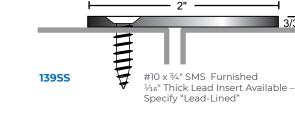
#### **127NSS**

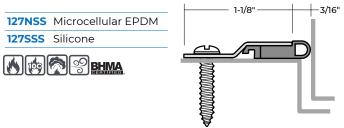
Stainless Steel Microcellular **EPDM Perimeter Seal** 

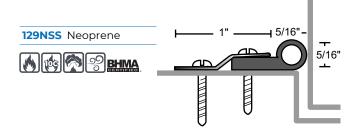
#### **PERIMETER SEALS**

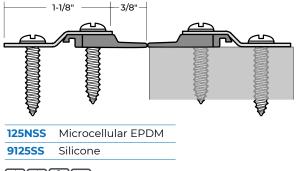


#### **ASTRAGAL SEALS**



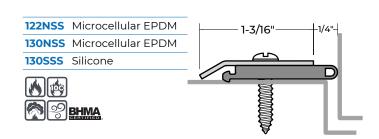








Provided as Two-Piece Set

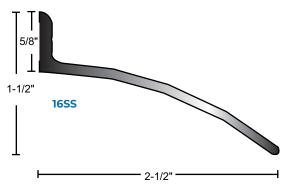


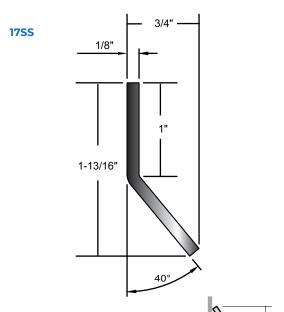
3/32"

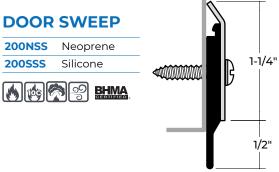
# STAINLESS STEEL

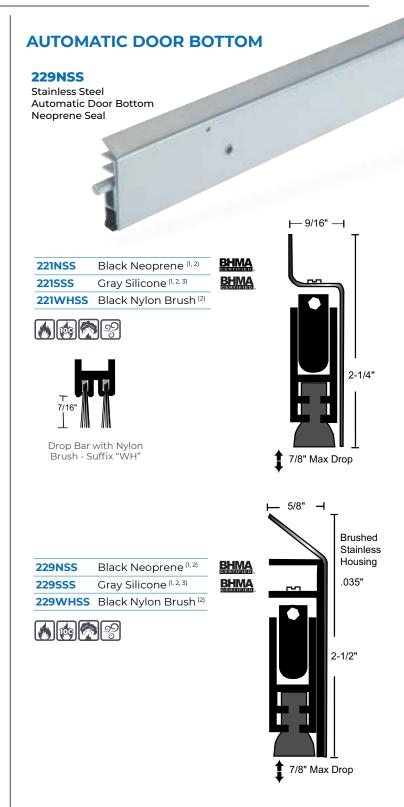
- Stainless Steel Type 304 Brushed #4 Finish (US32D, 630)
- Silicone, Neoprene and Polyurethane are Black. Nylon Brush Available in Gray or Black (Please Specify).
- > #6 x 3/4" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

#### **RAIN DRIP GUARD**





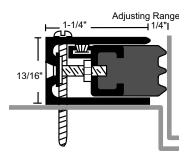




- 1. 1/16" Thick Lead Insert Available Specify "Lead-Lined".
- 2. Door Bottom is Handed. Right Hand Supplied Unless Specified. Units Under 36" NOT Field Reversible. Please Specify Handing.
- 3. BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.

# ADJUSTABLE PERIMETER SEALS

- Adjustment Screws on 10" Centers Allow Adjustment Without Re-Positioning Mounting Location
- ♦ #6 x ¾" or #6 x 1½" Stainless Steel SMS Furnished

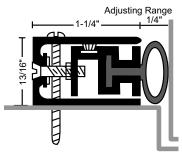


PRODUCT#	INSERT	FINISH
103NA	Black Neoprene	Anodized Aluminum
103NDKB	Black Neoprene	Dark Bronze



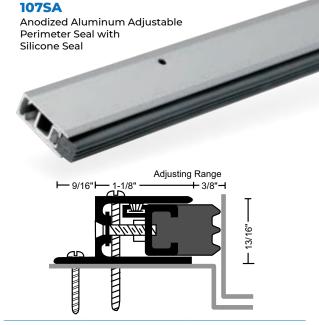
Option: Foam back seal - suffix 'FS'

103N used with Parallel Arm Door Closer requires use of #3 Bracket on page G35



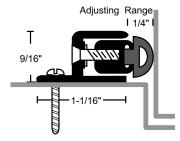
PRODUCT#	INSERT	FINISH
1038NA	Black Neoprene	Anodized Aluminum
1038NDKB	Black Neoprene	Dark Bronze





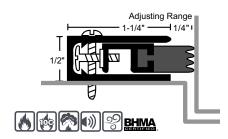
PRODUCT#	INSERT	FINISH
104NA	Black Neoprene	Anodized Aluminum
104NDKB	Black Neoprene	Dark Bronze





PRODUCT#	INSERT	FINISH
106NA	Black Neoprene	Anodized Aluminum
106NDKB	Black Neoprene	Dark Bronze
106SA	Black Silicone	Anodized Aluminum
106SDKB	Black Silicone	Dark Bronze





PRODUCT#	INSERT	FINISH
107NA	Black Neoprene	Anodized Aluminum
107NDKB	Black Neoprene	Dark Bronze
107SA	Black Silicone	Anodized Aluminum
107SDKB	Black Silicone	Dark Bronze

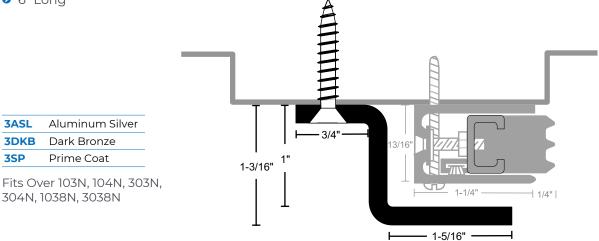
107 used with Parallel Arm Door Closer requires use of #7 Bracket on page G35



# STEEL MOUNTING BRACKETS



- Allows Installation of Door Closer Shoe or Rim Exit Device Strike Without Interruption or Notching of Perimeter Seals
- Furnished With #12 x 1 ¼ SMS
- 3/16" Thick Steel
- 6" Long

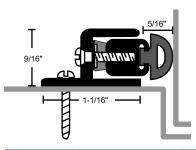


**7ASL** Aluminum Silver 7DKB Dark Bronze 3/4" 3/4" Prime Coat 15/16" 1-1/4" -**⊣** 1/4"I

**-** 1-5/16" **-**

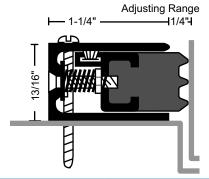
### SPRING ADJUSTABLE PERIMETER SEALS

- Adjustment Screws on 10" Centers Allow Adjustment without Re-Positioning Mounting Location
- Spring-Loaded to Maintain Pressure for the Most Effective Seal
- ♦ #6 x ¾" or #6 x 1½" Stainless Sheet Metal Screws Furnished



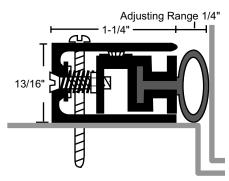
PRODUCT#	INSERT	FINISH
141NA	Black Neoprene	Anodized Aluminum
141NDKB	Black Neoprene	Dark Bronze
141SA	Black Silicone	Anodized Aluminum
141SDKB	Black Silicone	Dark Bronze

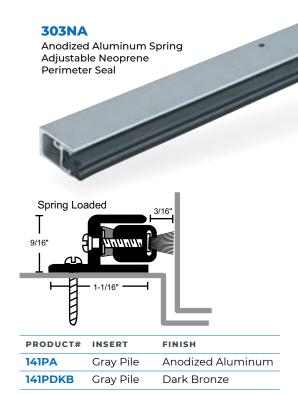


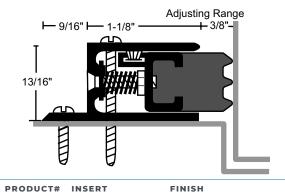


PRODUCT#	INSERT	FINISH
303NA	Black Neoprene	Anodized Aluminum
303NDKB	Black Neoprene	Dark Bronze









PRODUCT#	INSERT	FINISH
304NA	Black Neoprene	Anodized Aluminum
304NDKB	Black Neoprene	Dark Bronze



PRODUCT#	INSERT	FINISH
3038NA	Black Neoprene	Anodized Aluminum
3038NDKB	Black Neoprene	Dark Bronze



### AUTOMATIC DOOR BOTTOMS

#### SURFACE

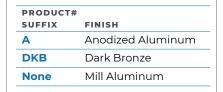




- Mounts on Push Side of Door
- Use with a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- 36" and Longer May Be Cut up to 4" in the Field; Under 36" Should Not Be Cut in the Field, Order Net Length
- Minimum Length 11", Maximum Length 60" (Except 780)
- End Caps Furnished Standard. Models 220, 221, 229, 310 Require Door Handing, RH Supplied Standard Units Under 36" NOT Field Reversible. Please Specify Handing.

#### **220SA**

Anodized Aluminum Automatic Door Bottom with Silicone Seal



#### **SURFACE**

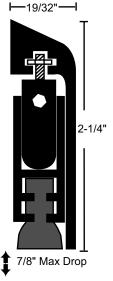
220NA	Black Neoprene (1, 2, 3)
220NDKB	Black Neoprene (1, 2, 3)

#### **BHMA**

220SA	Black Silicone (1, 2, 3)
220SDKB	Black Silicone (1, 2, 3)



220WHA	Black Nylon Brush (2)
220WHDKB	Black Nylon Brush (2)





Drop Bar with Nylo	r
Brush - Suffix "WH	"

310NA	Black Neoprene (1, 2, 3)
310NDKB	Black Neoprene (1, 2, 3)
ВНМА	

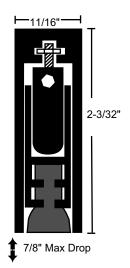
222NA	Black Neoprene (1,3)
222NDKB	Black Neoprene (1, 3)

#### **BHMA**

222SA	Black Silicone (1, 3)
222SDKB	Black Silicone (1, 3)



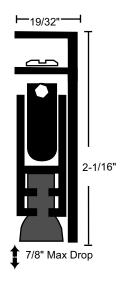
222WHA	Black Nylon Brush
222WHDKB	Black Nylon Brush



310SA	Black Silicone (1, 2, 3)
310SDKB	Black Silicone (1, 2, 3)

#### BHMA

310WHA	Black Nylon Brush (2)
310WHDKB	Black Nylon Brush (2)



- 1. 1/16" Thick Lead Insert Available Specify "Lead-Lined".
- 2. Door Bottom is Handed. Right Hand Supplied Unless Specified. Units Under 36" NOT Field Reversible. Please Specify Handing.
- 3. BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.

### AUTOMATIC DOOR BOTTON

SURFACE

All Products on This Page:

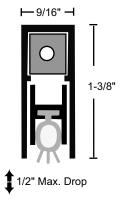


#### **SLIMLINE**

- Endurance Tested to 5 Million Cycles
- Available 23" to 96" in Length
- End Caps Furnished Standard
- Great for Sliding Doors
- Will Work Half Mortised on Swing or Sliding Doors

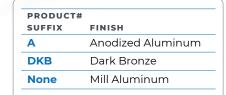
780SA	Gray Silicone
<b>780SDKB</b>	Gray Silicone





#### **780SA**

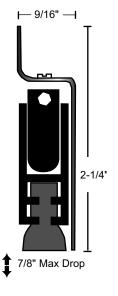
**Anodized Aluminum Slimline** Automatic Door Bottom with Silicone Seal



#### **STAINLESS STEEL**

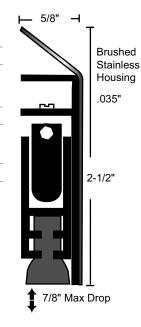
#### STAINLESS STEEL

221NSS	Black Neoprene (1, 2, 3)
BHMA GERTIFIED.	
221SSS	Gray Silicone (1, 2, 3)
BHMA GERTIFIED	
221WHSS	Black Nylon Brush (2)



#### STAINLESS STEEL

229NSS	Black Neoprene (1, 2, 3)
BHMA GERRIFIED	
229SSS	Gray Silicone (1, 2, 3)
BHMA CERTIFIED.	
229WHSS	Black Nylon Brush (2)



<sup>1. 1/16&</sup>quot; Thick Lead Insert Available - Specify "Lead-Lined".

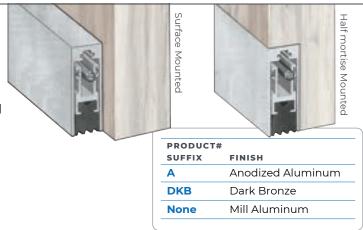
Door Bottom is Handed. Right Hand Supplied Unless Specified. Units Under 36" NOT Field Reversible. Please Specify Handing.
 BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.

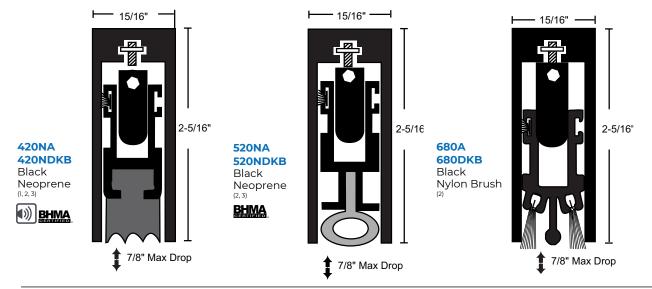
### AUTOMATIC DOOR BOTTO

#### **HEAVY-DUTY SURFACE**



- Mounts on Push Side of Door
- Use With a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- → 36" and Longer May Be Cut up to 4" in the Field; Under 36" Should Not Be Cut in the Field, Order Net Length
- Minimum Length 11", Maximum Length 60"
- End Caps Furnished Standard





### **EZ-TOUCH**

- The EZ-Touch Door Bottom Requires Only 3 to 5 Pounds of Pressure to Activate
- Perfect for Accessibility Applications and Still Provides an Effective Seal
- ◆ Available 23 ¼ Net to 48 in Length
- End Caps Furnished Standard

223NA	Black Neoprene
223NDKB	Black Neoprene
223SA	Black Silicone
223SDKB	Black Silicone

# **SURFACE -** 5/8" **─** 3/4" Max Drop

#### SLIDING OR POCKET DOORS SURFACE **OR HALF MORTISE - HEAVY-DUTY**

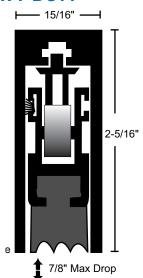
- Designed for Use on Sliding or Pocket Doors.
- A Series of Actuating Bars Keep the Seal Parallel to the Sill or Threshold Until the Door Is in the Closed Position
- Available 11" to 144" in Length
- End Caps Not Available

421NA	Black Neoprene (1)
421NDKB	Black Neoprene (1)





<sup>3.</sup> BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.



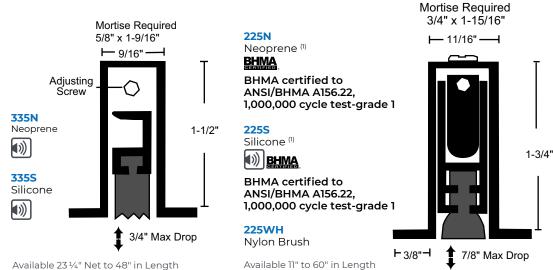
### AUTOMATIC DOOR BOTTOMS

MORTISE





- Use With a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- 36" and Longer May Be Cut up to 4" in the Field; Under 36" Should Not Be Cut in the Field, Order Net Length
- End Caps Furnished Standard
- Furnished ½" Shorter than Ordered to Fit Within Net Door Size (i.e. 36" is Furnished 35 ½")



Neoprene, NGP-TPV, Silicone & Nylon Brush are Black

Available 23 ¼" Net to 48" in Length Fits Wood Fire Door Mortise Restrictions

1. 1/16" Thick Lead Insert Available - Specify "Lead-Lined".

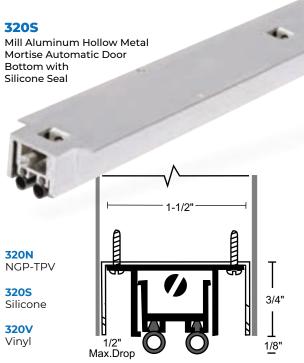
335N

Mill Aluminum Mortise

Automatic Door Bottom with Neoprene Seal

#### **HOLLOW METAL DOORS**

- Fits in 15%" x 3/4" Channel. A "Furring Strip" May Be Used to Lower Automatic Door Bottom When a Deeper Channel is Used
- Furnished ½" Shorter Than Ordered to Fit Within Net Door Size (i.e. 36" is Furnished 35½")
- May be Field Cut up to 4"
- Fire Ratings Apply to Metal Doors Only
- Available 24" to 48" in Length



### AUTOMATIC DOOR BOTTOMS

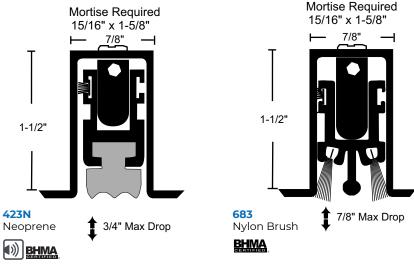
#### **HEAVY-DUTY MORTISE**





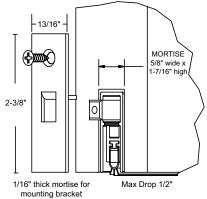
- Fits Wood Fire Door Mortise Restrictions
- Use With a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold Is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- 36" and Longer May Be Cut up to 4" in the Field; Under 36" Should Not Be Cut in the Field, Order Net Length
- Anodized Aluminum End Caps Furnished Standard.
   DKB End Caps Available Please Specify
- Furnished ½" Shorter Than Ordered to Fit Within Net Door Size (i.e. 36" is Furnished 35 ½")





Available 11" to 48" in Length.
½16" Thick Lead Insert Available – Specify "Lead-Lined".

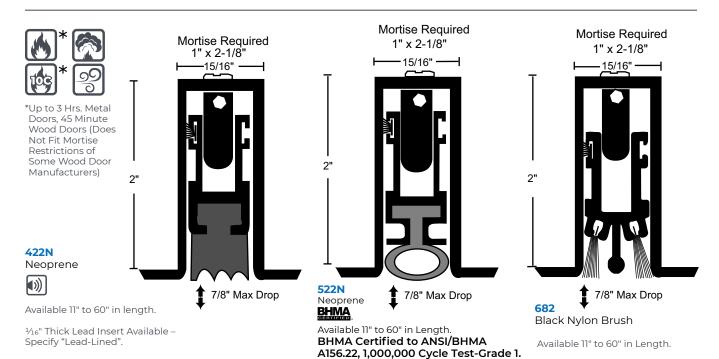
BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.



#### **781S**

Silicone is Gray

Great for Sliding Doors
Available 23" to 96" in Length
Door Edge Mounting Brackets Allow Easy
Access for Removal and Cleaning the Door
Bottom Drop Mechanism. Perfect for Use
in Healthcare and Other Facilities Subject to
Stringent Standards and Inspections

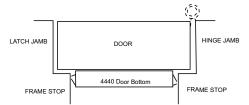


### TOMATIC DOOR BOTTC

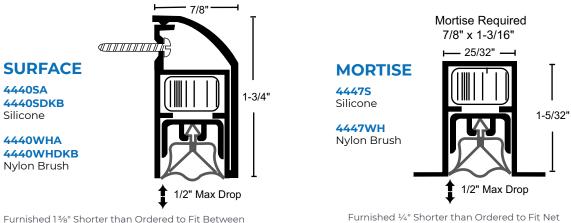
DUAL ACTUATED



- Will Not Function on Pairs of Doors
- Actuated by Frame Stop on Both Ends
- Low Compression and Operating Force
- Concealed Fasteners
- For Pairs Use Matching Single Actuated Door **Bottoms Shown Below**
- Available 24" to 96" in Length
- May Be Field Cut up to 3"



SUFFIX	
	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze
None	Mill Aluminum





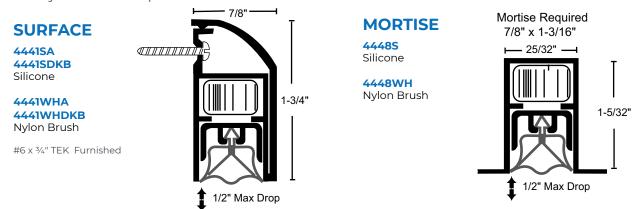
Nylon Brush -

Suffix "WH"

Furnished 13/8" Shorter than Ordered to Fit Between Stops on Frame. (i.e. 36" is Furnished 345%") #6 x 3/4" TEK Furnished

#### SINGLE ACTUATED AUTOMATIC DOOR BOTTOMS

- Matches Design of Dual Actuated Door Bottoms. For Use on Pairs of Doors or Field Size for Single Doors
- Low Compression and Operating Force
- Concealed Fasteners
- Available 24" to 96" in Length
- May Be Field Cut up to 3"



**HANDED - NOT FIELD REVERSIBLE** 

Furnished 1/4" Shorter than Ordered to Fit Net Door Size. (i.e. 36" is Furnished 3534" Net) #4 x 5/8" SMS Furnished

Door Width. (i.e. 36" is Furnished 353/4" Net)

#4 x 5/8" SMS Furnished

### ACOUSTICAL DOOR SHOES

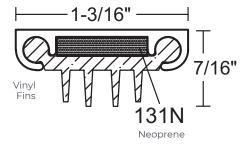
- Aluminum Alloy 6063, T5 Temper
- Thermoplastic Polymer: Polyvinyl Chloride Formulated with an Environmentally Friendly Bio-Based Plasticizer
- Economical
- Flame-Resistant
- Moisture-Resistant
- Oxidative Degradation From Age and Exposure to Cold, Heat and UV Causes Hardening, Loss of Memory and Resilience, Cracking, Crazing and Discoloration
- ♦ #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

#### 312V X 131N 312VDKB X 131N



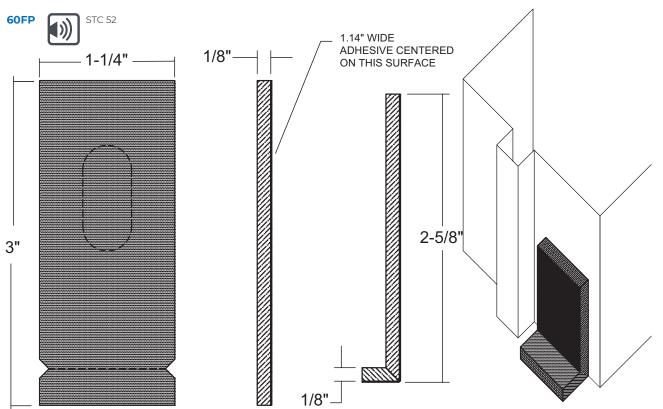
STC 45





### STC RATED ACOUSTICAL FOAM PAD

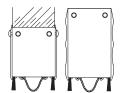
- Foam Seal Self-Adhesive
- Helps Acoustics and Seals at Corner Gap
- Apply to Jambs on Hinge and Strike Side
- Available as Set of 2 Pads
- Color is Black



### DOOR SHOES



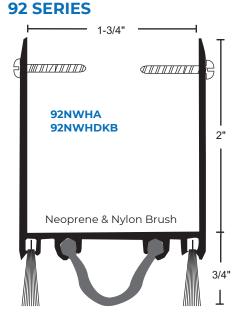
- SMS Furnished
- End Caps Available -Sold Separately



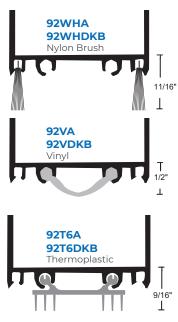
PRODUCT#	
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze
None	Mill Aluminum

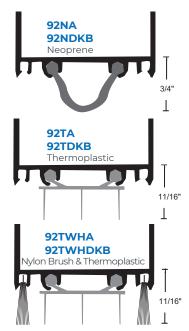
Vinyl is Black Neoprene is Black Thermoplastic is Dark Brown Nylon Brush Is Gray\* with Anodized Aluminum; Black with DKB Metal

#### \*Specify Black Brush if Desired

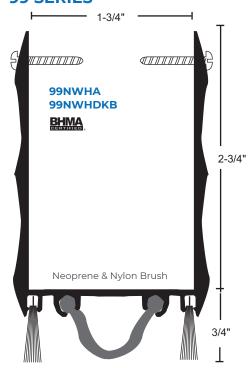


#### **GASKETING OPTIONS:**

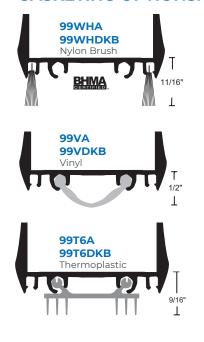




#### 99 SERIES



#### **GASKETING OPTIONS:**



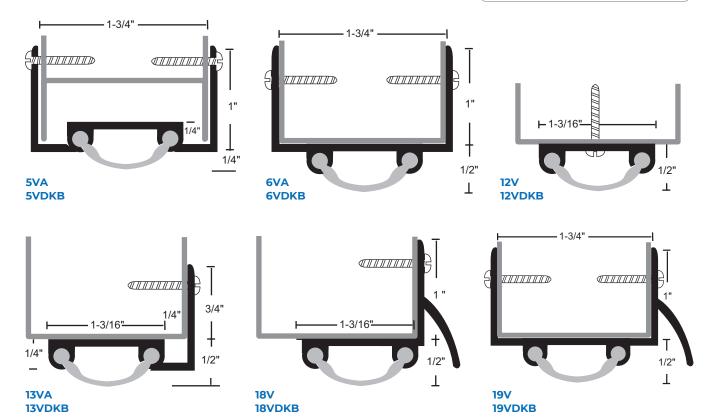


### SMOOTH VINYL DOOR SHOES

- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment



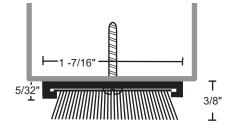
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze
None	Mill Aluminum
	Vinyl is Black



### POLYPROPYLENE PILE DOOR SHOES

- ♦ #6 x ¾ Stainless Steel SMS Furnished
- Pile is Gray

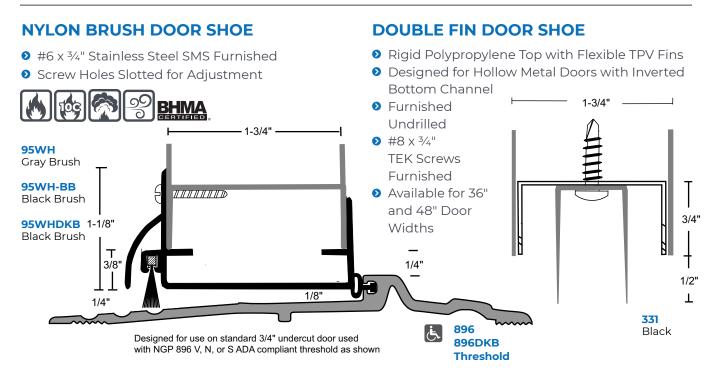




### NEOPRENE, NYLON BRUSH, DOUBLE FIN

DOOR SHOES

#### **NEOPRENE DOOR SHOES** PRODUCT# SUFFIX FINISH #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished Anodized Aluminum A Screw Holes Slotted for Adjustment **DKB** Dark Bronze None Mill Aluminum Neoprene is Black -1-3/4" 1-3/4" ][][][][][][][][D 1-3/16" 1/4" 1/2" 3/4" 3/4" **15NA 26NA** T **112NDKB** 15NDKB **26NDKB** 1-3/4" 1-3/16 *IIIIIIIII* 1/4" 3/4" 1-3/16"-1/4" 3/4" 3/4" 3/4 113NA 118N 119N **118NDKB 119NDKB 113NDKB** T

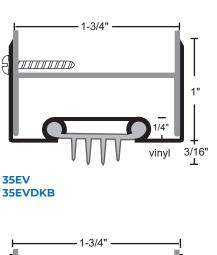


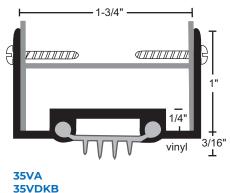
### FINNED VINYL DOOR SHOES



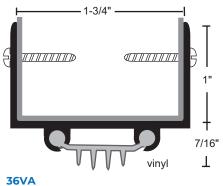
- #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

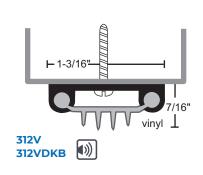
SUFFIX	FINISH
A	Anodized Aluminum
DKB	Dark Bronze
None	Mill Aluminum

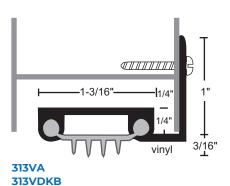


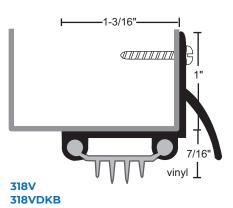


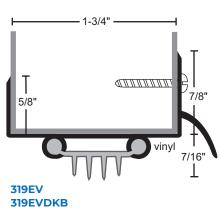


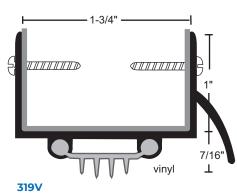










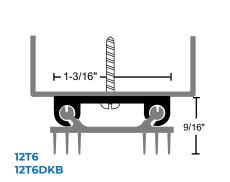


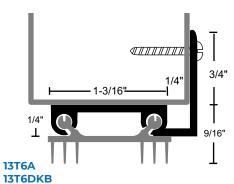
**319VDKB** 

**36VDKB** 

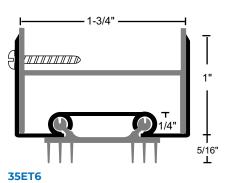


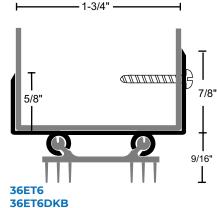
- Thermoplastic Polymer Seal with Rigid Base and Soft Vinyl Fins
- 48" Maximum Length
- ₱ #6 x ¾" Stainless Steel SMS Furnished

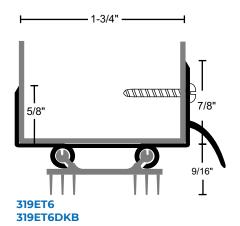




PRODUCT# SUFFIX	FINISH
A	Anodized Aluminum
DKB	Dark Bronze
None	Mill Aluminum

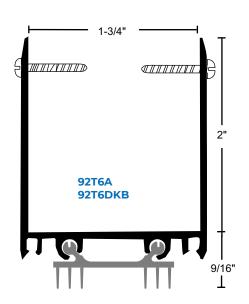


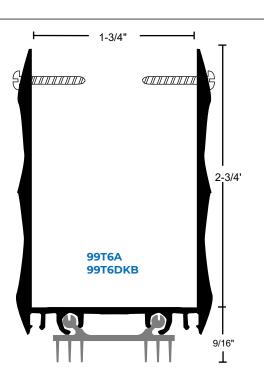


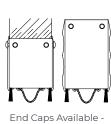


#### **EXTENDED DOOR SHOES**

35ET6DKB

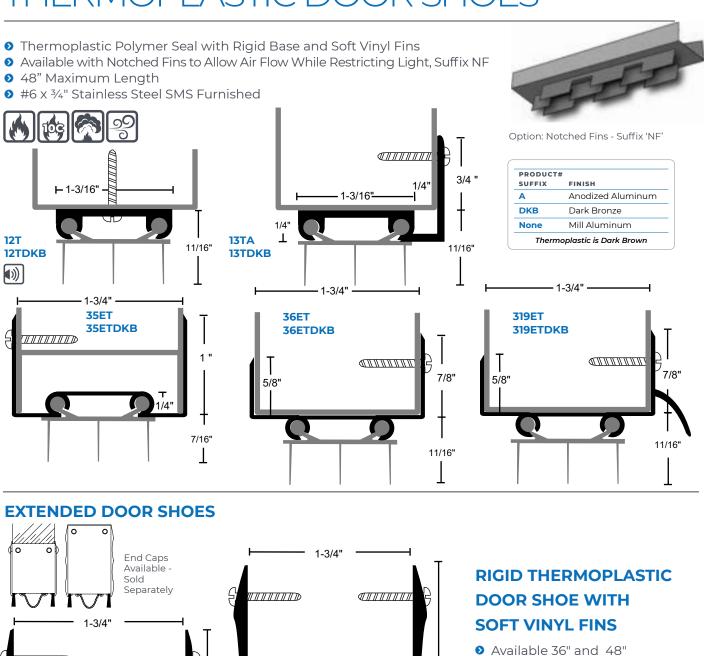






Sold Separately

### THERMOPLASTIC DOOR SHOES



### *IIIIIIIII* 2-3/4"

2"

### Color is Dark Brown **-** 1-3/4" **-99TA 99TDKB** 344 9/16" 11/16" $\mathsf{L}$

**92TA** 

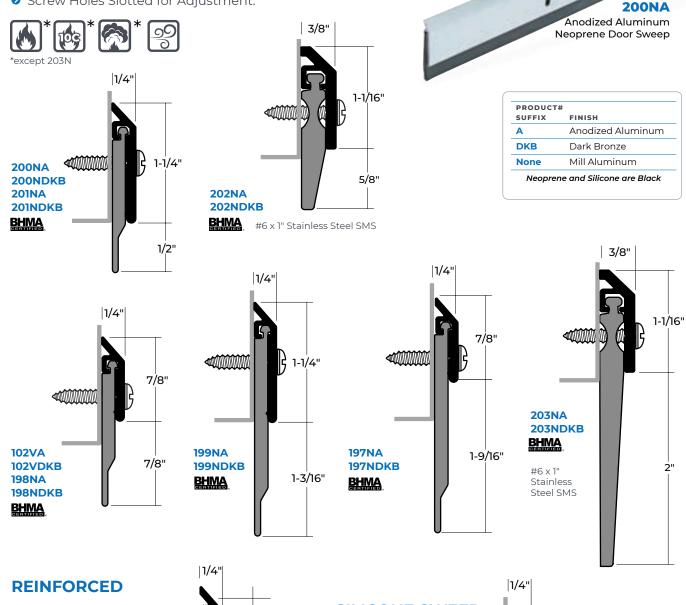
92TDKB

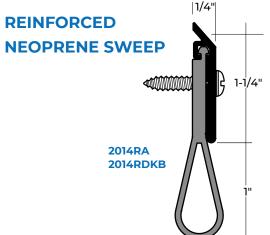
11/16"

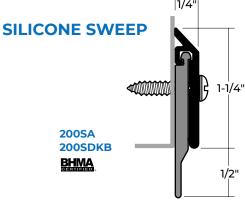
### NEOPRENE AND SILICONE SWEEPS

#### **NEOPRENE SWEEPS**

- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment.



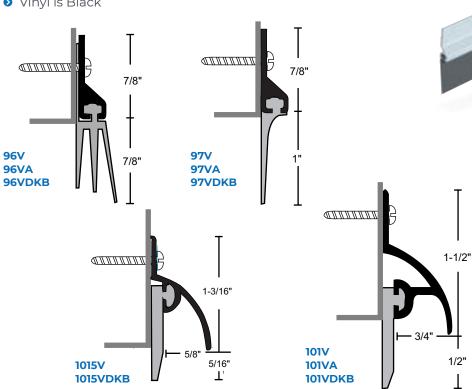




### VINYL SWEEPS



- #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment
- Vinyl is Black



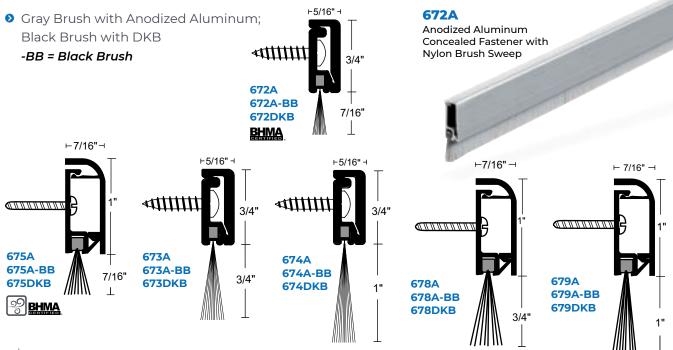
Anodized Aluminum Vinyl Door Sweep

T

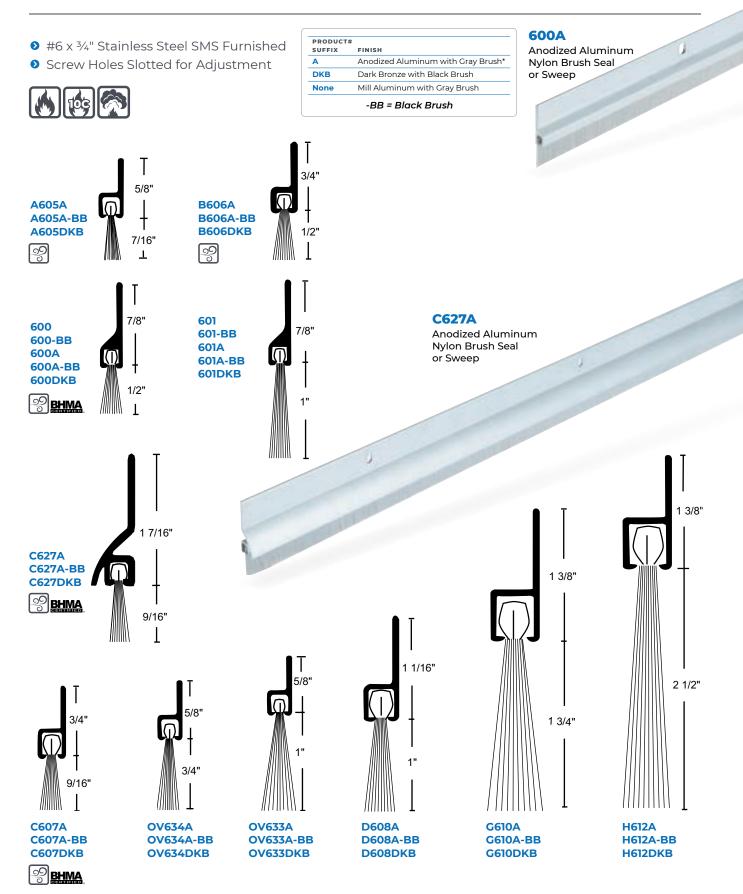
PRODUCT	#
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze
None	Mill Aluminum
-B	B = Black Brush

### CONCEALED FASTENER NYLON BRUSH SWEEPS (b) (c)





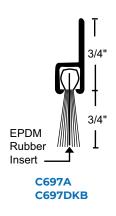
### NYLON BRUSH SWEEPS

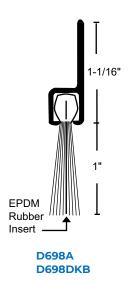


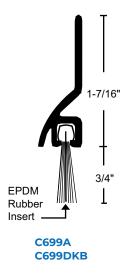
#### WITH EPDM RUBBER INSERT

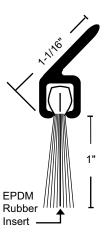
- EPDM Rubber Insert Protects Against Water Penetration and Provides an Effective Bottom Seal for Exterior Doors
- Excellent Abrasion Resistance, Flexibility and Memory
- Moisture-Resistant
- Retains Insecticides Well
- Temperature Range 60°F to 350°F
- #6 x 3/4" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

PRODUCT	#
SUFFIX	FINISH
Α	Clear Anodized with Black Brush
DKB	Dark Bronze with Black Brush







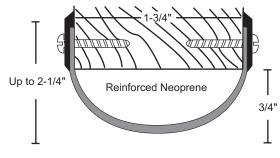


**D690A** D690DKB

### OOR BOTTOM SEALS

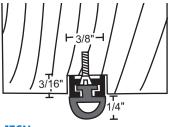
- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix
- Flame-Resistant
- Moisture-Resistant
- Sood Resistance to Ozone, Sunlight and Aging





For 13/4" Doors: 14RA-13/4" 14RDKB-13/4"

For 21/4" Doors: 14RA-21/4" 14RDKB-21/4"



136N **136NDKB** NGP-TPV

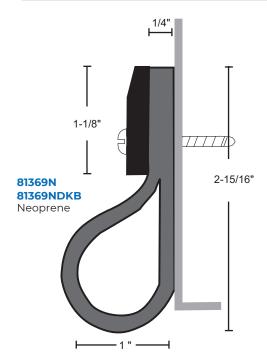


**136S 136SDKB** Silicone



Mortise 7/16" Wide x Desired Depth. #2 SMS Furnished

### OVERHEAD DOOR TOM SEAL



#8 x 1-1/4" Stainless Steel SMS



- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix
- Very Good Abrasion Resistance, Tensile Strength and Memory
- Flame-Resistant
- Moisture-Resistant
- ▶ Temperature Range -81°F to 275°F
- Sood Resistance to Ozone Sunlight and Aging

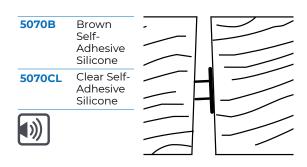
81369N Mill Aluminum Overhead Door **Bottom Seal** 

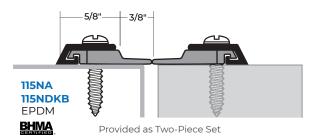
### SMOKE-RATED ASTRAGAL SEALS MINISTRAGAL SEALS

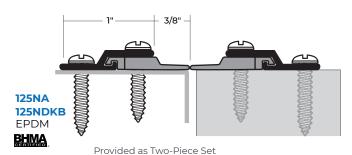


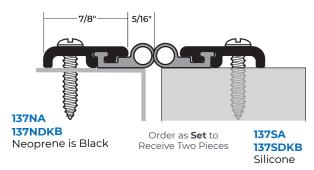
- Fire-Rated Astragal Seals Cannot Replace any Astragal Required on the Door by the Door Manufacturer to Maintain its Fire Label. IBC, NFPA 80, NFPA105, and NFPA 252 Require the Gap at the Meeting Edge Between Fire Labeled Doors Must Not Exceed 1/8"
- ▶ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment

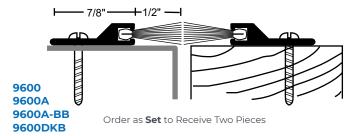
METAL	EPDM	SILICONE	NYLON+
A - Anodized Aluminum	Black	Black	Gray
<b>DKB</b> - Dark Bronze	Black	Black	Black
No Suffix - Mill Aluminum	Black	Black	Gray
-BB = Black Brush			

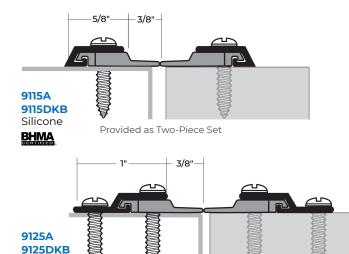




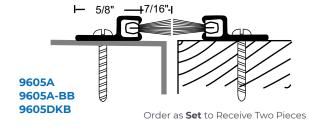


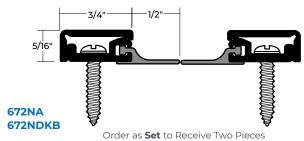






Provided as Two-Piece Set



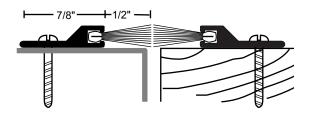


Silicone

BHMA

### SURFACE MOUNTED ASTRAGAL SETS

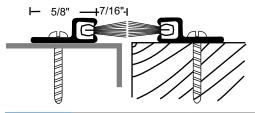
- Screw Holes are Slotted for Adjustment



PRODUCT#	INSERT	FINISH
600	Gray Nylon Brush	Mill Al
600-BB	Black Nylon Brush	Mill Al
600A	Gray Nylon Brush	Anodized Al
600A-BB	Black Brush	Anodized Al
600DKB	Black Nylon Brush	Dark Bronze



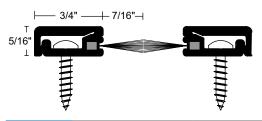
Order as **Set** to Receive Two Pieces



PRODUCT#	INSERT	FINISH
A605A	Gray Nylon Brush	Anodized Al
A605A-BB	Black Nylon Brush	Anodized Al
A605DKB	Black Nylon Brush	Dark Bronze



Order as **Set** to Receive Two Pieces

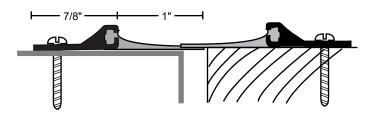


PRODUCT#	INSERT	FINISH
672A	Gray Nylon Brush	Anodized Al
672A-BB	Black Brush	Anodized Al
672DKB	Black Nylon Brush	Dark Bronze



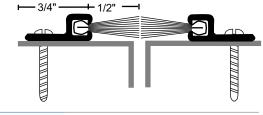
Order as **Set** to Receive Two Pieces





PRODUCT#	INSERT	FINISH
97V	Black Vinyl	Mill Al
97VA	Black Vinyl	Anodized Al
97VDKB	Black Vinyl	Dark Bronze

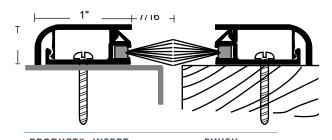
Order as **Set** to Receive Two Pieces



PRODUCT#	INSERT	FINISH
B606A	Gray Nylon Brush	Anodized Al
B606A-BB	Black Nylon Brush	
B606DKB	Black Nylon Brush	Dark Bronze



Order as Set to Receive Two Pieces



PRODUCT#	INSERT	FINISH
675A	Gray Nylon Brush	Anodized Al
675A-BB	Black Brush	Anodized Al
675DKB	Black Nylon Brush	Dark Bronze



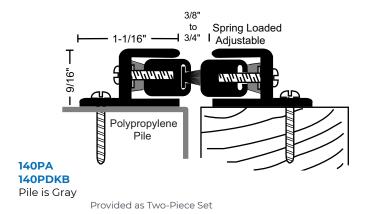
Order as **Set** to Receive Two Pieces

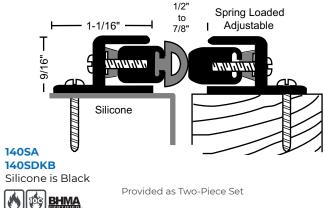


### SPRING ADJUSTABLE ASTRAGAL SETS

- Adjustment Screws on 10" Centers Allow Adjustment of the Seal Without Re-Positioning Mounting Location
- Spring-Loaded to Maintain Constant Pressure for the Most Effective Seal

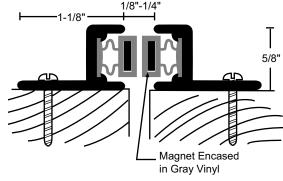




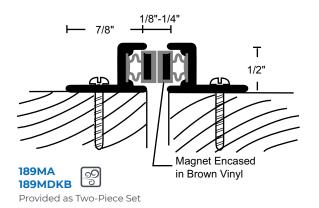


### MAGNETIC ASTRAGAL SETS

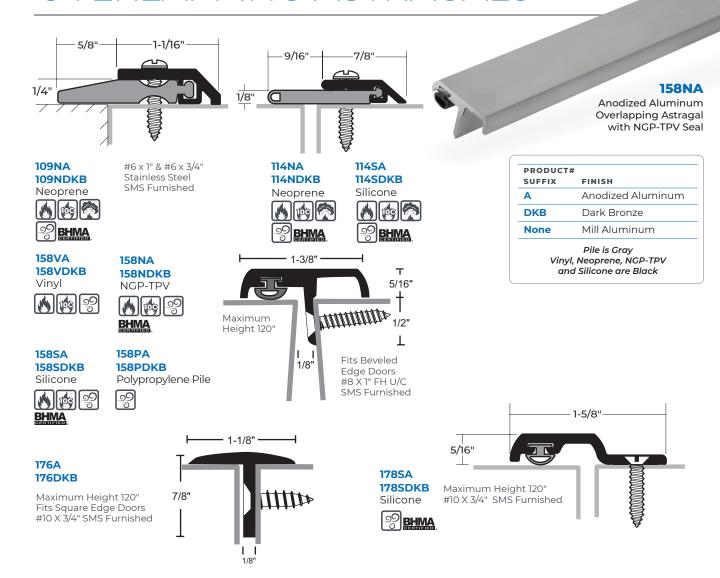
- #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes are Slotted for Adjustment
- Not Recommended for Use on Metal Doors



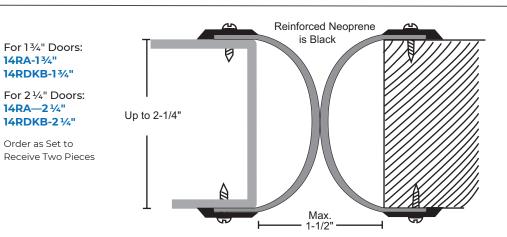




### ERLAPPING ASTRAGALS



### SPECIALTY ASTRAGAL



### SOLID METAL ASTRAGALS

1/16" Thick Lead Insert Available – Specify "Lead-Lined"

Available with SNB, Specify

Steel Prime Coat

#### **139SPDKB**

Steel Dark Bronze



Furnished with #12 x 1 1/4" SMS.

Can Replace Astragal Required by the Door Manufacturer on Wood or Metal Fire-Rated Doors. IBC, NFPA80, NFPA 252 Require the Gap at the Meeting Edge Between Fire Labeled Doors Must Not Exceed 1/8". Astragal Must Overlap Gap and Inactive Door Minimum of 3/4".

#### 139A

**Anodized Aluminum** 

#### **139DKB**

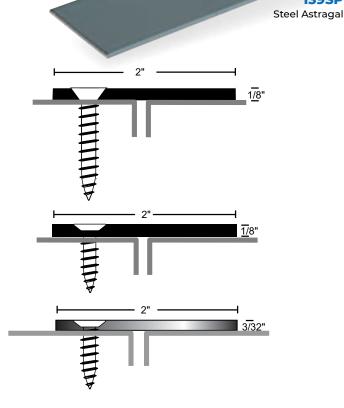
Aluminum Dark Bronze

#10 x 3/4" SMS Furnished

#### **139SS**

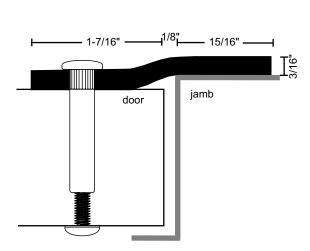
#### Stainless Steel

Type 304 Brushed #4 Finish (US32D, 630) #10 x 3/4" SMS Furnished



139SP

### STEEL SECURITY ASTRAGALS



**Steel Prime Coat** 

Maximum Height 120" #1/4-20 SNB's Furnished



1390SP-83-1/8" 14 Ga. Galvanneal Steel

Strike Plate

by others

**├**─ 11/16" **─** 

2-1/4"

No Notching or Field Cutting Needed for Curved Lip Strikes

Active Door

1/4-20

SNB

1-3/4"

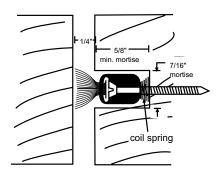
9/16"

1390SP-95-1/8" **Prime Coat** 





### MORTISED ASTRAGALS

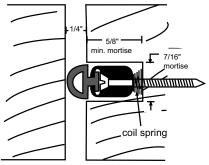


143PA **143PDKB** Polypropylene Pile

#6 SMS Furnished

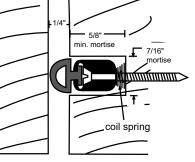
A635 A635-BB

9



143NA #6 SMS Furnished **143NDKB** 

Neoprene



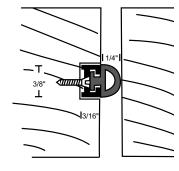
143SA **143SDKB** Silicone





PRODUCT	#
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze
None	Mill Aluminum

Nylon Brush\* and Pile are Gray Vinyl, Neoprene, NGP-TPV and Silicone are Black -BB = Black Brush



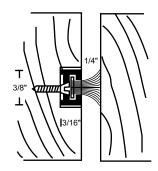
136N **136NDKB** NGP-TPV

**136S 136SDKB** Silicone





Mortise Dimensions 7/16" Wide x Desired Depth. #2 SMS Furnished



136P **136PDKB** 

151N

**151S** 

151V

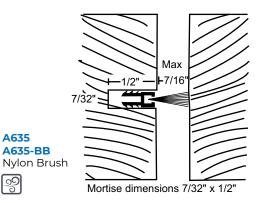
Vinyl

9

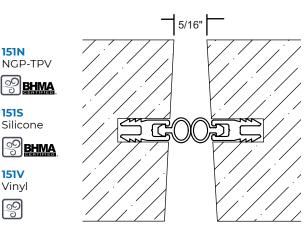
Silicone

Polypropylene Pile

Mortise Dimensions 7/16" Wide x Desired Depth. #2 SMS Furnished



Order as **Set** to Receive Two Pieces Maximum Length 108"

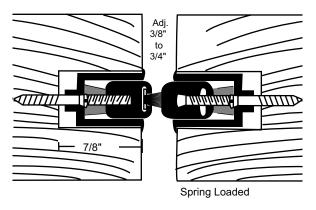


Mortise Dimensions 7/32" Wide x 1/2" Order as **Set** to Receive Two Pieces Maximum Length 108"

### SPRING ADJUSTABLE MORTISED ASTRAGALS

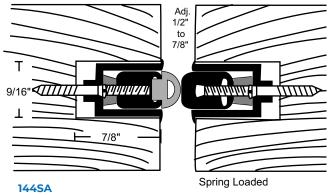
- Adjustment Screws on 10" Centers Allow Adjustment of the Seal Without Repositioning Mounting Location
- Spring-Loaded to Maintain Constant Pressure for the Most Effective Seal

DKB	Dark Bronze  Pile is Gray
Α	Anodized Aluminum
PRODUCT SUFFIX	# FINISH



144PA 144PDKB Polypropylene Pile Mortise Dimensions  $\%_{16}$ " Wide x  $\%_{16}$ " #8 x  $3\%_{16}$ " SMS Furnished

Provided as Two-Piece Set



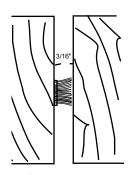
144SDKB Silicone

**BHMA** Pro

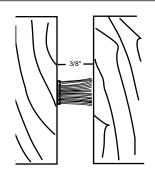
Mortise Dimensions  $\%_{16}$ " Wide x %" #8 x 3/4" SMS Furnished

Provided as Two-Piece Set

### SELF-ADHESIVE PILE ASTRAGALS



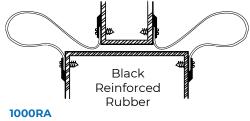
**340P** Polypropylene Pile



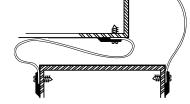
**336P** Polypropylene Pile

## SAFETY SEAL FOR DOUBLE-ACTING DOORS

- Seals and Closes Gap at Heel of Double-Acting or Center Pivoted Doors
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished





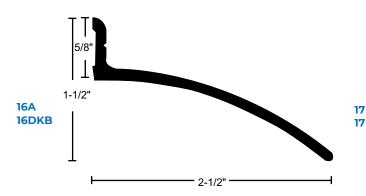


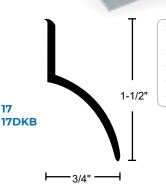
5", 10" or 16" Overall Widths Available - Specify

### GUARDS / SEALS

#### **RAIN DRIP GUARDS**

#6 x ¾" Stainless Steel SMS Furnished



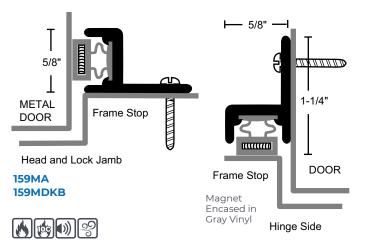


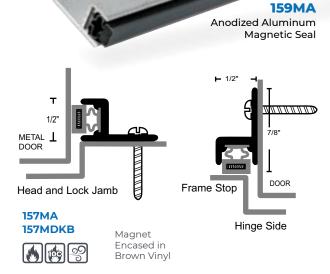
**16A** Anodized Aluminum Drip Strip

PRODUCT#	
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze
None	Mill Aluminum

#### **MAGNETIC SEALS**

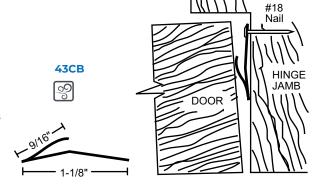
- #6 x 3/4" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment
- Maximum Length 144"





#### **CUSHION BRONZE WEATHERSTRIP**

- Cushion Material Will Not Coil. Specify Lengths Required (36", 48", 72" 86", And 96".) Nails Not Included
- Normal Installation Requires 3/4 lb. of Nails Per 100 ft. of Weatherstrip; Install 2" O.C. Zinc Plated Bronze Finish Nails Available in 1 lb. Bags
- Wafer Head Pilot Point Drive Nails Make Excellent Applications for Metal Jambs, Normal Installation Requires 6 Per Foot
- Install Using #41 Drill Bit. Available with Fast Attach Tape -Specify X "FATT"



### GASKETING FASTENERS



#2 x 1/2" FH Phillips SMS



#4 x 5/8" TH Phillips SMS Use 5/64" Drill



#6 x 1/2" FH Phillips SMS Use 7/64" Drill



Phillips Head Top View



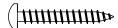
Spanner Head Top View



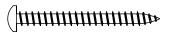
Torx Security Top View



#6 x 3/4" PH Phillips SMS Use 7/64" Drill



#6 x 1" PH Phillips SMS Use 7/64" Drill



#6 x 1 1/2" PH Phillips SMS Use 7/64" Drill



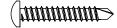




#6 x 1/2" Phillips TEK Screw



#6 x 3/4" Phillips TEK Screw



#6 x 1" Phillips TEK Screw



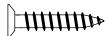
#18 x 7/8" Nail for Spring/Cushion Bronze Weather Strip on Wood Jambs



#8 x 3/4" PH Phillips SMS Use 9/64" Drill



#8 x 3/4" Phillips TEK Screw



#8 x 1" FH Phillips U/C SMS Use 9/64" Drill



#10 x 3/4" FH Phillips U/C SMS Use 11/64" Drill



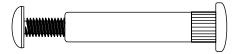




#8 x 1 1/4" TH Phillips SMS Use 9/64" Drill



#4 Wafer Head Drive Nail for Spring/Cushion Bronze Weather Strip on Metal Jambs Use #41 Drill Bit for Pilot Hole



#1/4 - 20 Phillips SNB



#12 x 1 1/4" FH Phillips SMS

PH = Pan Head

FH = Flat Head TH = Truss Head

MS = Machine Screw

SMS = Sheet Metal Screw

SNB = Sex Nut & Bolt

U/C = Undercut

### NOTES

### NOTES

### NOTES



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3689 Arrowhead Drive Carson City, NV 89706