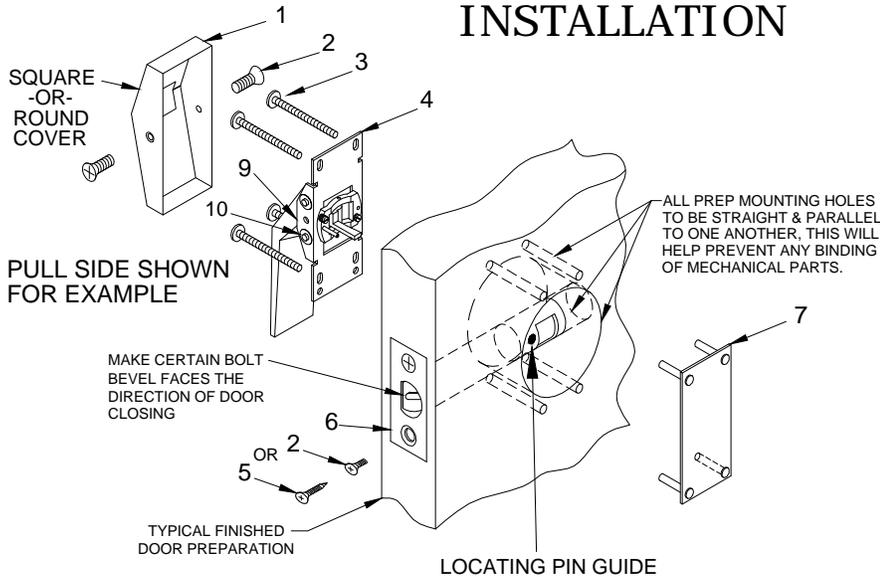


6830 SERIES LOW PROFILE WITH REVERSE LATCH INSTALLATION

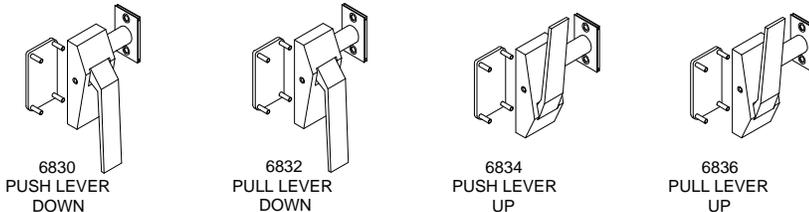


| ITEM | QTY | PART DESCRIPTION |
|------|-----|---------------------------------|
| 1 | 1 | COVER |
| 2 | 4 | 8-32 x 3/8" FHMS |
| 3 | 4 | 10-32 x 1-1/2" PH. PN. HD. M.S. |
| 4 | 1 | PULL OR PUSH SIDE HANDLE ASSY |
| 5 | 2 | #8 x 3/4" PH. FL. HD. W.S. |
| 6 | 1 | LATCH |
| 7 | 1 | EXIT ONLY PLATE |
| 8 | . | . |
| 9 | REF | HANDLE SPRING |
| 10 | REF | PIN & RETAINING WASHER |

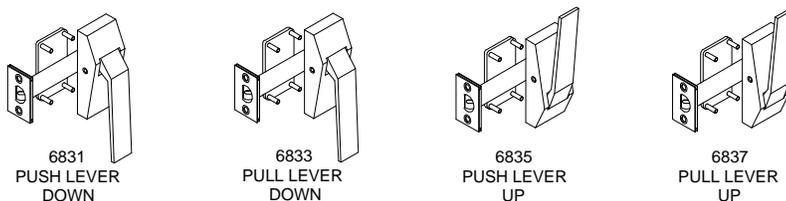
INSTALLATION INSTRUCTIONS:

1. Push/Pull latches are assembled for right hand and left hand doors. Be sure correct side matches door application.
2. Place latch bolt (item 6) unit in door making sure bolt bevel faces direction of door closing. Attach latch with two (2) #8 or 8-32 (item 2 or 5) screws depending on door.
3. Position lever assembly so that locating pin and cam arm enter into corresponding holes in latch bolt unit. Attach lever assembly (item 4) by thru bolting onto exit only plate (item 7) with four (4) #10-32 M.S. (item 3) For purpose of alignment do not tighten screws until all four (4) screws have been started.
4. Apply covers and fasten with (2) 8-32 (item 2) for each cover.
5. Insert dust box in frame mortise and attach strike with two (2) #8 or 8-32 screws.

MOUNTING POSITIONS FOR LEFT HANDED DOOR

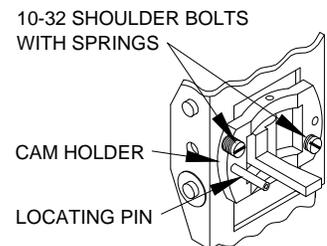


MOUNTING POSITIONS FOR RIGHT HANDED DOOR

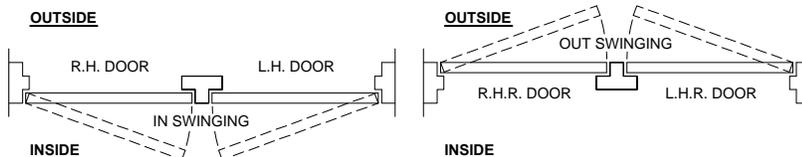


TO CHANGE HANDING DIRECTION OF PUSH OR PULL LEVER

Remove the (2) 10-32 shoulder bolt with spring that secure the cam holder assembly, Note the direction of the locating pin before starting. Rotate the cam holder assembly 180°. Reinstall the (2) 10-32 shoulder bolt with springs.



PATENT PENDING



USE L.H. PUSH/PULL LATCHSET FOR R.H.R. DOORS
USE R.H. PUSH/PULL LATCHSET FOR L.H.R. DOORS



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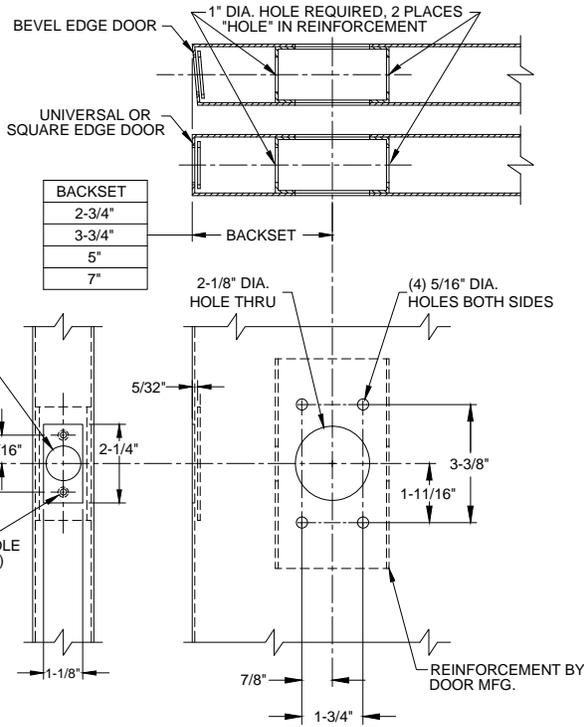
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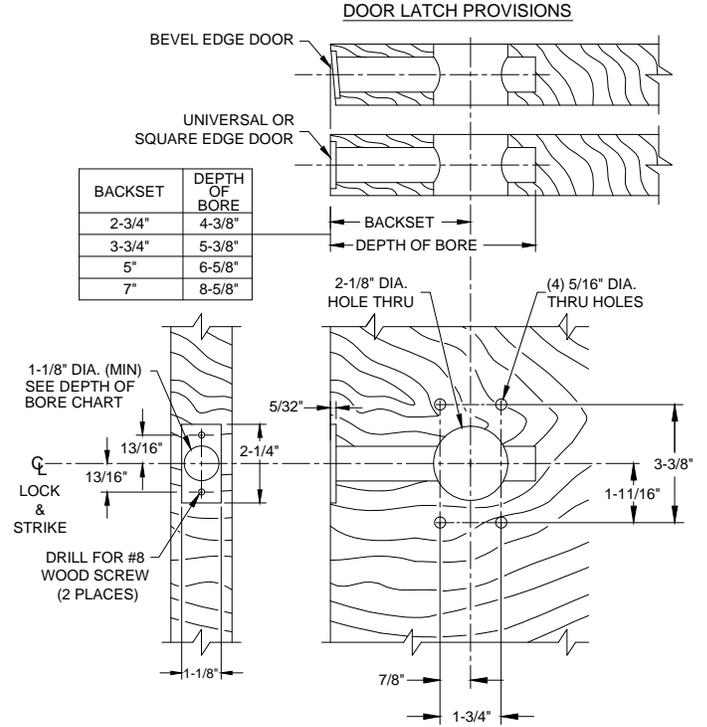
REVISED 05-19-17

6830 SERIES LOW PROFILE - DOOR PREP



METAL DOOR

(VERTICAL MOUNTING SHOWN)

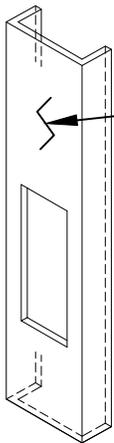


WOOD DOOR

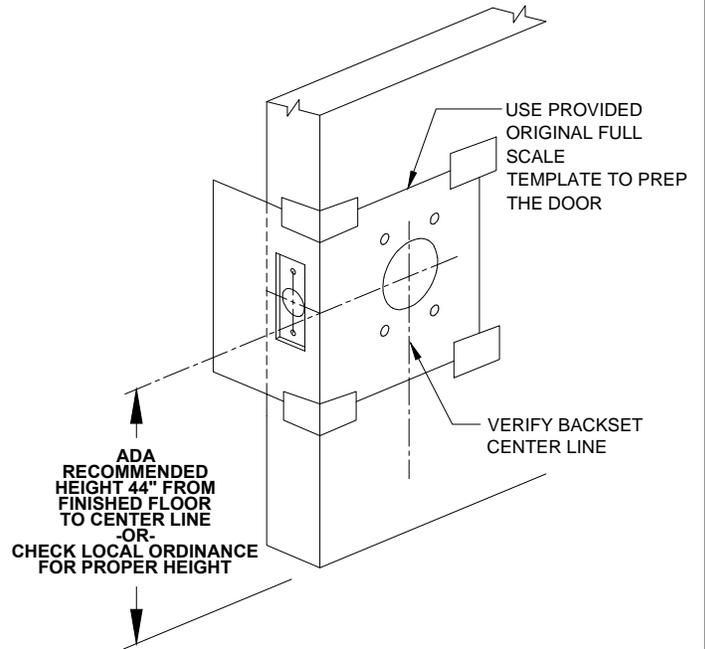
(VERTICAL MOUNTING SHOWN)

DOOR PREP INFORMATION:

1. BACKSET DIMENSION FROM LOW EDGE OF BEVEL.
2. CENTER PUNCH ALL HOLES.
3. DRILL HOLES (FOR HOLLOW METAL DOORS, DO NOT DRILL THRU. CENTER PUNCH & DRILL HOLES FROM BOTH SIDES OF DOOR).



EDGE GUARD NOTE:
WHEN PREPPING THE DOOR FOR THE BACKSET, DETERMINE IF THE DOOR WILL RECEIVE AN EDGE GUARD. IF SO, THE EDGE GUARD SHOULD BE INSTALLED FIRST AND THEN THE PREP FOR THE LATCH BACKSET SHOULD BE MEASURED FROM THE OUTSIDE EDGE OF THE EDGE GUARD.



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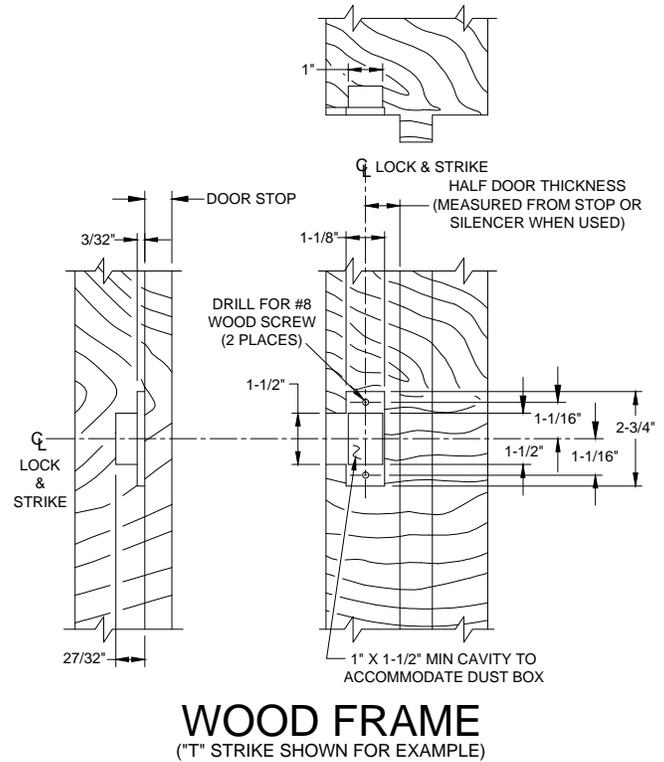
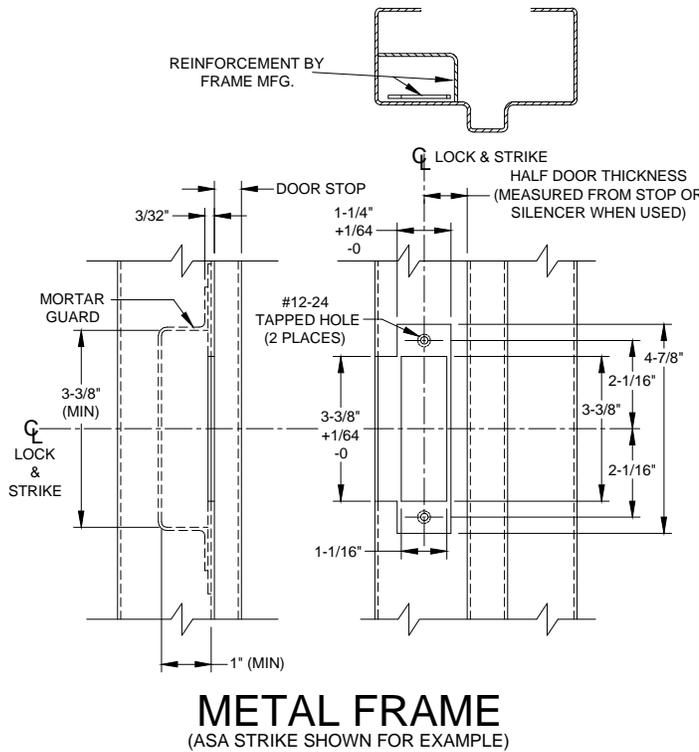
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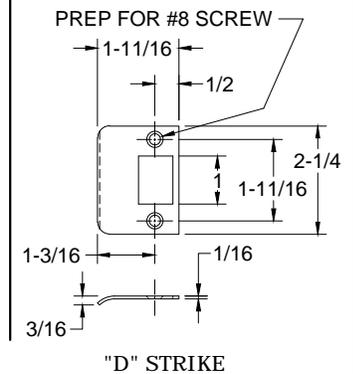
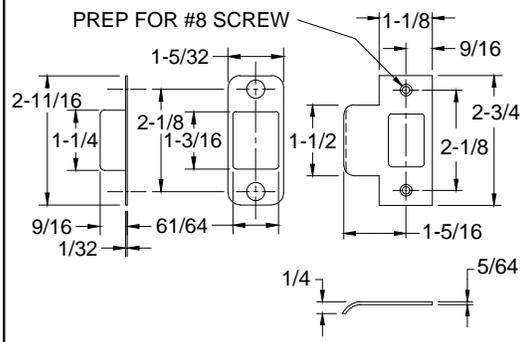
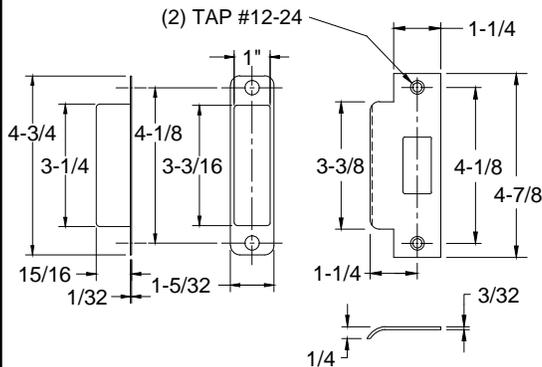
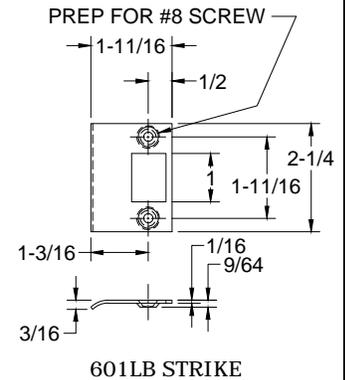
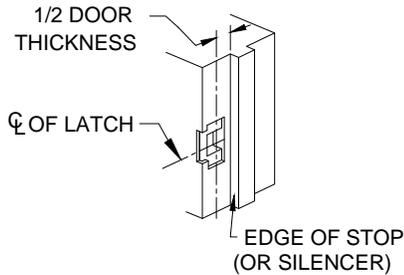
REVISED 05-19-17

6830 SERIES LOW PROFILE - FRAME PREP



FRAME PREP:

1. Mark centerline of latch bolt on frame.
2. Center strike and mark screw positions.
3. Mortise to required strike and box depth.
4. All dimensions in inches.



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