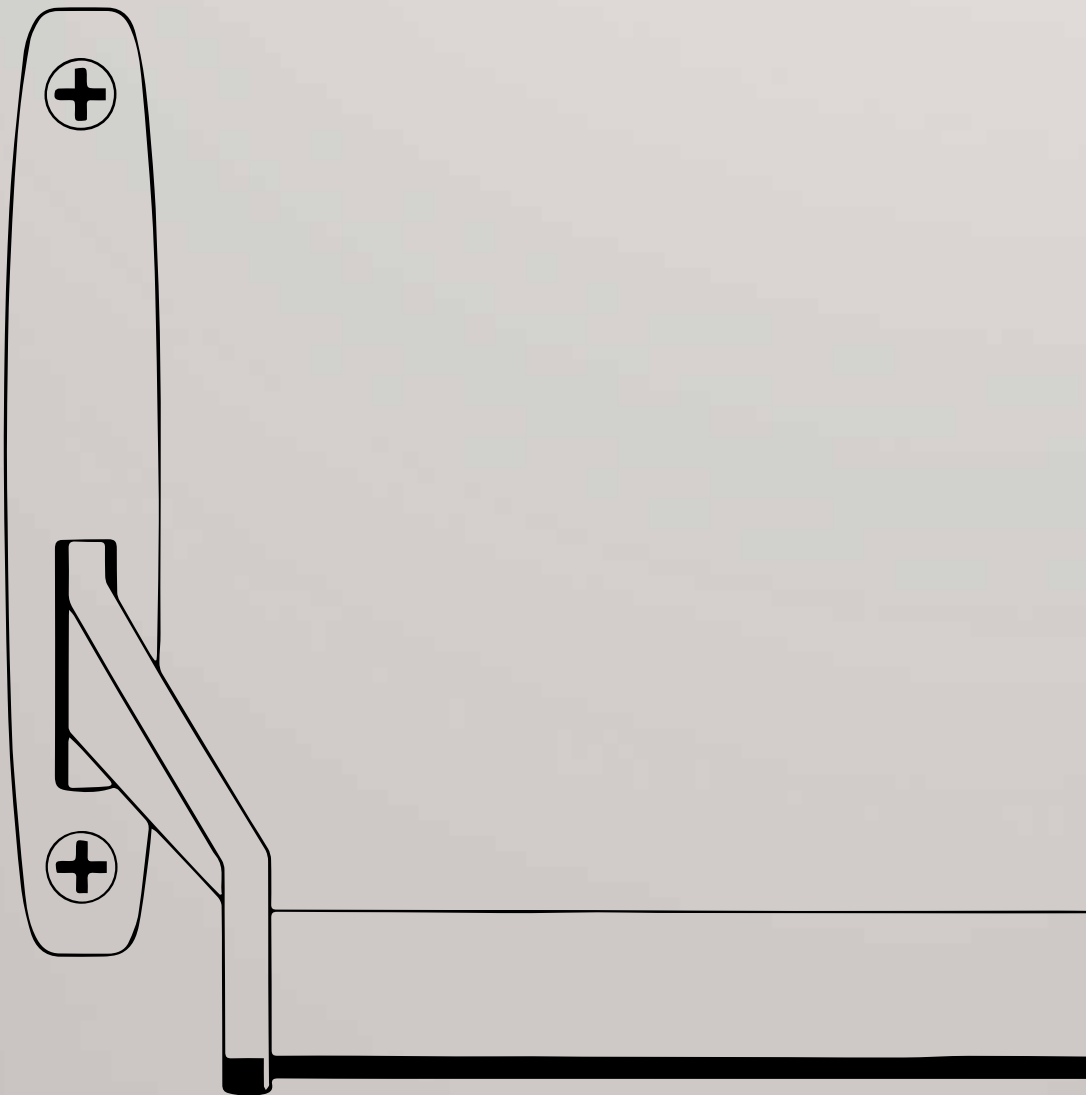
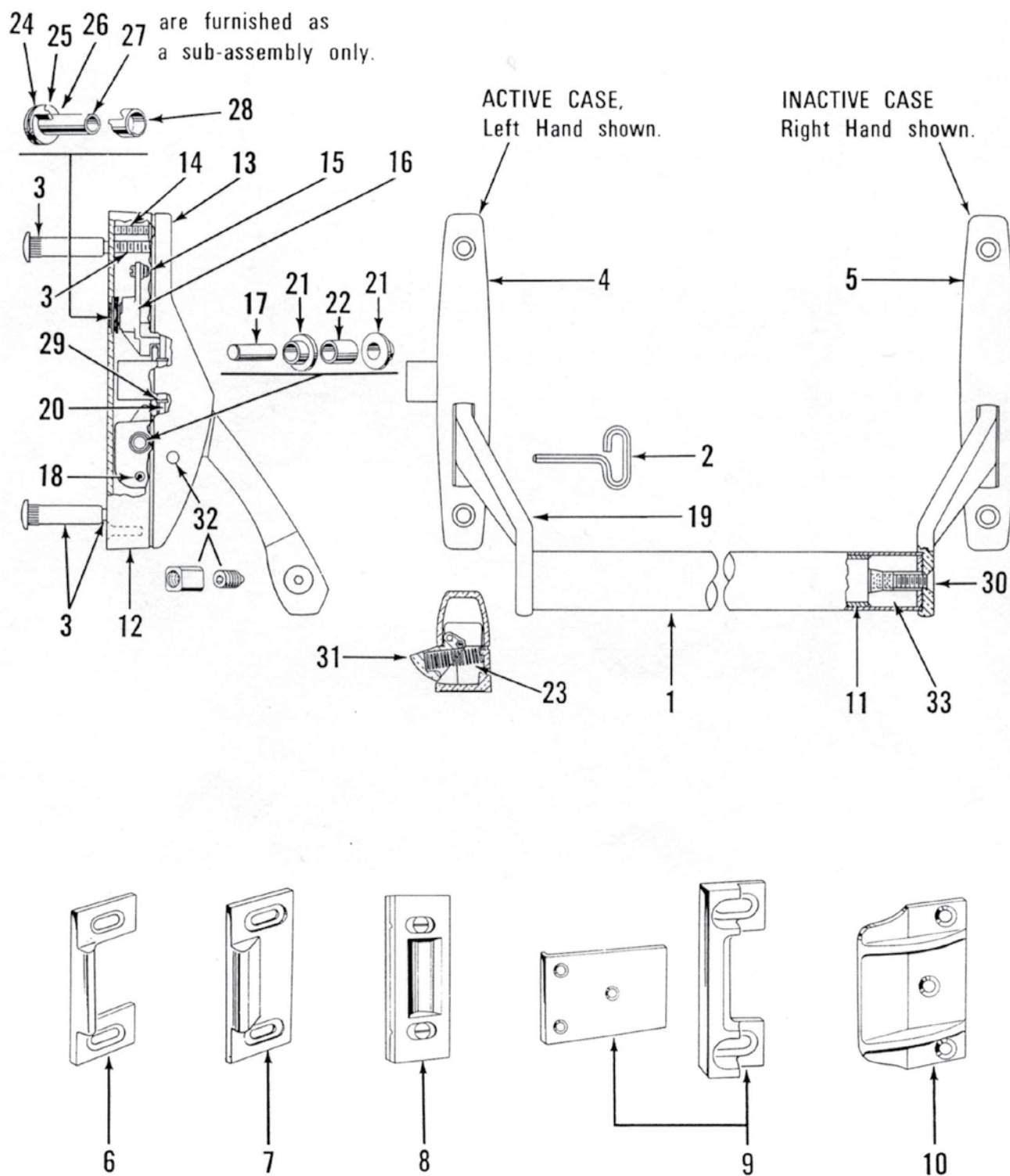


# ED7000 SERIES

Exit Device Parts Manual





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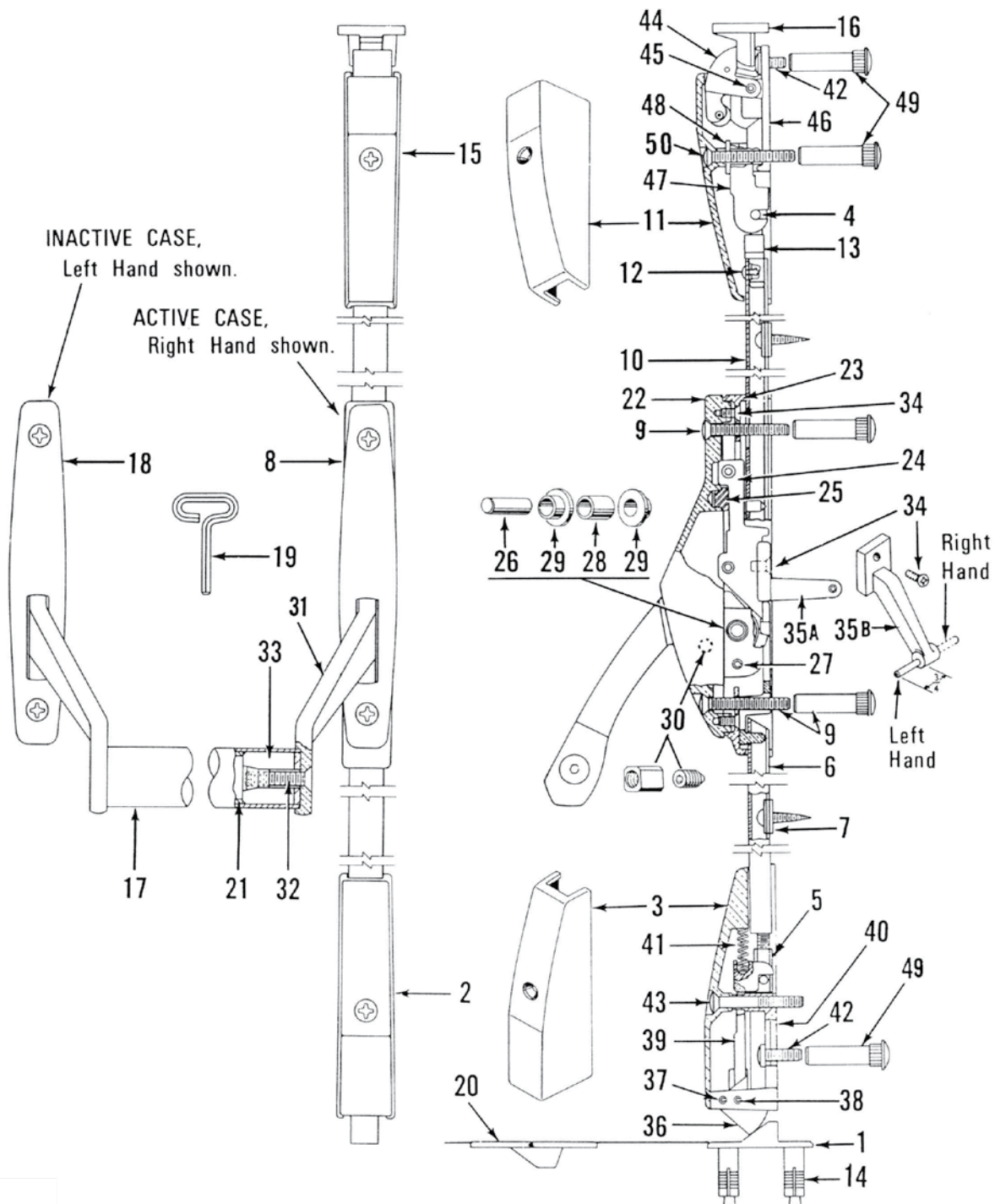
| ITEM | PART NAME AND DESCRIPTION                                                                  |                                                     | PART NO. |
|------|--------------------------------------------------------------------------------------------|-----------------------------------------------------|----------|
| 1    | CROSSBAR                                                                                   | Regularly 31-11/16 long, unless otherwise specified | 141L59   |
| 2    | WRENCH                                                                                     |                                                     | 123F 53  |
| 3    | SCREW PACKET<br>No Outside Trim, For Active & Inactive Cases (4 each Sex Nuts & Bolts)     | 1-3/8" Door                                         | 329F75   |
|      |                                                                                            | 1-3/4" Door                                         | 269F91   |
|      |                                                                                            | 2-1/4" Door                                         | 270F01   |
|      | For Inactive Case<br>ED7200,<br>ED7200 x M52,<br>ED7200 x M66<br>(2 each Sex Nuts & Bolts) | 1-3/8" Door                                         | 329F76   |
|      |                                                                                            | 1-3/4" Door                                         | 269F92   |
|      |                                                                                            | 2-1/4" Door                                         | 270F02   |
| 4    | ACTIVE CASE SUB ASS'Y                                                                      |                                                     |          |
|      | ED7200                                                                                     | R.H.                                                | 269F69   |
|      |                                                                                            | L.H.                                                | 269F70   |
|      | ED7200 X M52                                                                               | R.H.                                                | 269F71   |
|      |                                                                                            | L.H.                                                | 269F72   |
|      | ED7200 X M66                                                                               | R.H.                                                | 269F65   |
|      |                                                                                            | L.H.                                                | 269F66   |
|      | ED7200 X M52 X M66                                                                         | R.H.                                                | 269F67   |
|      |                                                                                            | L.H.                                                | 269F68   |
| 5    | INACTIVE CASE SUB ASS'Y                                                                    |                                                     |          |
|      | ED7200,<br>ED7200 x M66                                                                    | R.H.                                                | 269F73   |
|      |                                                                                            | L.H.                                                | 269F74   |
|      | ED7200 x M52<br>ED7200 X M66 x M52                                                         | R.H.                                                | 269F75   |
|      |                                                                                            | L.H.                                                | 269F76   |
| 6    | ADJ. STRIKE (includes screws)                                                              |                                                     | 145F56   |
| 7    | ADJ. STRIKE (includes screws)                                                              |                                                     | 145F55   |
| 8    | ADJ. STRIKE (includes screws)                                                              |                                                     | 142F43   |
| 9    | ADJ. STRIKE (includes screws)                                                              |                                                     | 300F71   |

| ITEM | PART NAME AND DESCRIPTION                       |      | PART NO. |
|------|-------------------------------------------------|------|----------|
| 10   | ADJ. STRIKE (includes screws)                   |      | 292F41   |
| 11   | REINFORCING TUBE specify length                 |      | 141I54   |
| 12   | ACTIVE CASE                                     |      | 269F36   |
| 13   | COVER                                           |      |          |
|      | ED7200<br>ED7200 x M66                          | R.H. | 269F33   |
|      |                                                 | L.H. | 269F34   |
|      | ED7200 x M52<br>ED7200 x M52 x M66              |      | 269F34   |
| 14   | 10-32 x 1" PHILLIPS FLAT HEAD MACHINE SCREW     |      | 291F57   |
| 15   | SCREW                                           |      | 333F51   |
| 16   | LATCH RETRACTOR                                 |      |          |
|      | ED7200 X M66                                    |      | 269F39   |
|      | ED7200                                          |      | 269F40   |
| 17   | LEVER PIVOT                                     |      | 269F48   |
| 18   | 59-040-187-05-0750 ROLLPIN                      |      | 228F80   |
| 19   | LEVER                                           | R.H. | 269F32   |
|      |                                                 | L.H. | 269F31   |
| 20   | LATCH PIN                                       |      | 269F58   |
| 21   | BUSHING                                         |      | 269F49   |
| 22   | NYLINER                                         |      | 269F47   |
| 23   | LATCH SPRING                                    |      | 269F53   |
| 24   | WASHER                                          |      |          |
|      | ED7200 X M66                                    |      | 269F56   |
|      | ED7200                                          |      | 269F55   |
| 25   | SPRING WASHER                                   |      | 269F57   |
| 26   | HUB                                             |      | 269F37   |
| 27   | HUB SHANK                                       |      | 269F52   |
| 28   | HOLDBACK SLEEVE                                 |      | 269F46   |
| 29   | NYLON WASHER                                    |      | 164F32   |
| 30   | 5/16-24 UNF-2A X 1-1/2" FH SOCKET MACHINE SCREW |      | 261F31   |
| 31   | LATCH SUB ASS'Y                                 |      | 376F42   |
| 32   | DOGGING DEVICE SUB ASS'Y                        |      | 321F90   |
| 33   | TENON SUB ASS'Y                                 |      | 378F74   |

\*See page 8 for Inactive Case component parts list.

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| ITEM                                          | PART NAME and DESCRIPTION                                                                          |              |        | PART NO.   |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------|--------------|--------|------------|
| 1                                             | BOTTOM STRIKE<br>(includes screws and anchors)                                                     |              |        | 352F04     |
| 2                                             | BOTTOM LATCH SUB ASS'Y<br>(complete bottom latch less cover)                                       |              |        | 351F90     |
| 3                                             | BOTTOM LATCH COVER                                                                                 |              |        | 351F72     |
| 4                                             | PIN                                                                                                |              |        | 352F03     |
| 5                                             | ADJUSTING BOLT                                                                                     |              |        | 351F93     |
| 6                                             | ADJ. BOTTOM ROD SUB ASS'Y                                                                          |              |        | 392L19M537 |
| 7                                             | ROD GUIDE SUB ASS'Y                                                                                |              |        | 352F01     |
| 8                                             | ACTIVE CASE SUB ASS'Y<br>No outside trim<br>1-3/8", 1-3/4",<br>2-1/4" Doors<br>ED7400              | With dogging | R.H.   | 351F56     |
|                                               |                                                                                                    |              | L.H.   | 351F57     |
|                                               |                                                                                                    | Less Dogging | R.H.   | 351F58     |
|                                               |                                                                                                    |              | L.H.   | 351F59     |
|                                               | With outside operator trim<br>1-3/4" Doors<br>ED7400                                               | With dogging | R.H.   | 351F60     |
|                                               |                                                                                                    |              | L.H.   | 351F61     |
|                                               |                                                                                                    | Less Dogging | R.H.   | 351F62     |
|                                               |                                                                                                    |              | L.H.   | 351F63     |
|                                               | With outside operator trim<br>2-1/4" Doors<br>ED7400                                               | With dogging | R.H.   | 364F82     |
|                                               |                                                                                                    |              | L.H.   | 364F83     |
|                                               |                                                                                                    | Less Dogging | R.H.   | 364F84     |
|                                               |                                                                                                    |              | L.H.   | 364F85     |
| With lever handle trim 1-3/4" doors<br>ED7401 | With dogging                                                                                       | R.H.         | 364F90 |            |
|                                               |                                                                                                    | L.H.         | 364F91 |            |
|                                               | Less Dogging                                                                                       | R.H.         | 364F92 |            |
|                                               |                                                                                                    | L.H.         | 364F93 |            |
| 9                                             | SCREW PACKET<br>No outside trim<br>ED7400<br>For active & inactive cases (4 each Sex Nuts & Bolts) | 1-3/8" door  |        | 329F75     |
|                                               |                                                                                                    | 1-3/4" door  |        | 269F91     |
|                                               |                                                                                                    | 2-1/4" door  |        | 270F01     |
|                                               | ED7400<br>(4 each Sex Nuts & Bolts)                                                                | 1-3/4" door  |        | 269F92     |
|                                               |                                                                                                    | 2-1/4" door  |        | 270F02     |
| 10                                            | TOP ROD (regularly furnished)                                                                      |              |        | 393L13M672 |
| 11                                            | TOP LATCH COVER                                                                                    |              |        | 351F73     |
| 12                                            | DRIVE RIVET                                                                                        |              |        | 352F02     |
| 13                                            | TOP ROD CONNECTOR SUB ASS'Y                                                                        |              |        | 351F98     |
| 14                                            | ANCHOR                                                                                             |              |        | 361F30     |
| 15                                            | TOP LATCH SUB ASS'Y<br>(complete top latch less cover)                                             |              |        | 351F05     |
| 16                                            | TOP STRIKE (includes screws)                                                                       |              |        | 352F05     |
| 17                                            | CROSSBAR Regularly 31-11/16" long, unless otherwise specified                                      |              |        | 141L59     |
| 18                                            | INACTIVE CASE SUB ASS'Y                                                                            | With dogging | R.H.   | 269F73     |
|                                               |                                                                                                    |              | L.H.   |            |
|                                               |                                                                                                    | Less dogging | R.H.   | 269F75     |
|                                               |                                                                                                    |              | L.H.   | 269F76     |
| 19                                            | WRENCH                                                                                             |              |        | 123F53     |

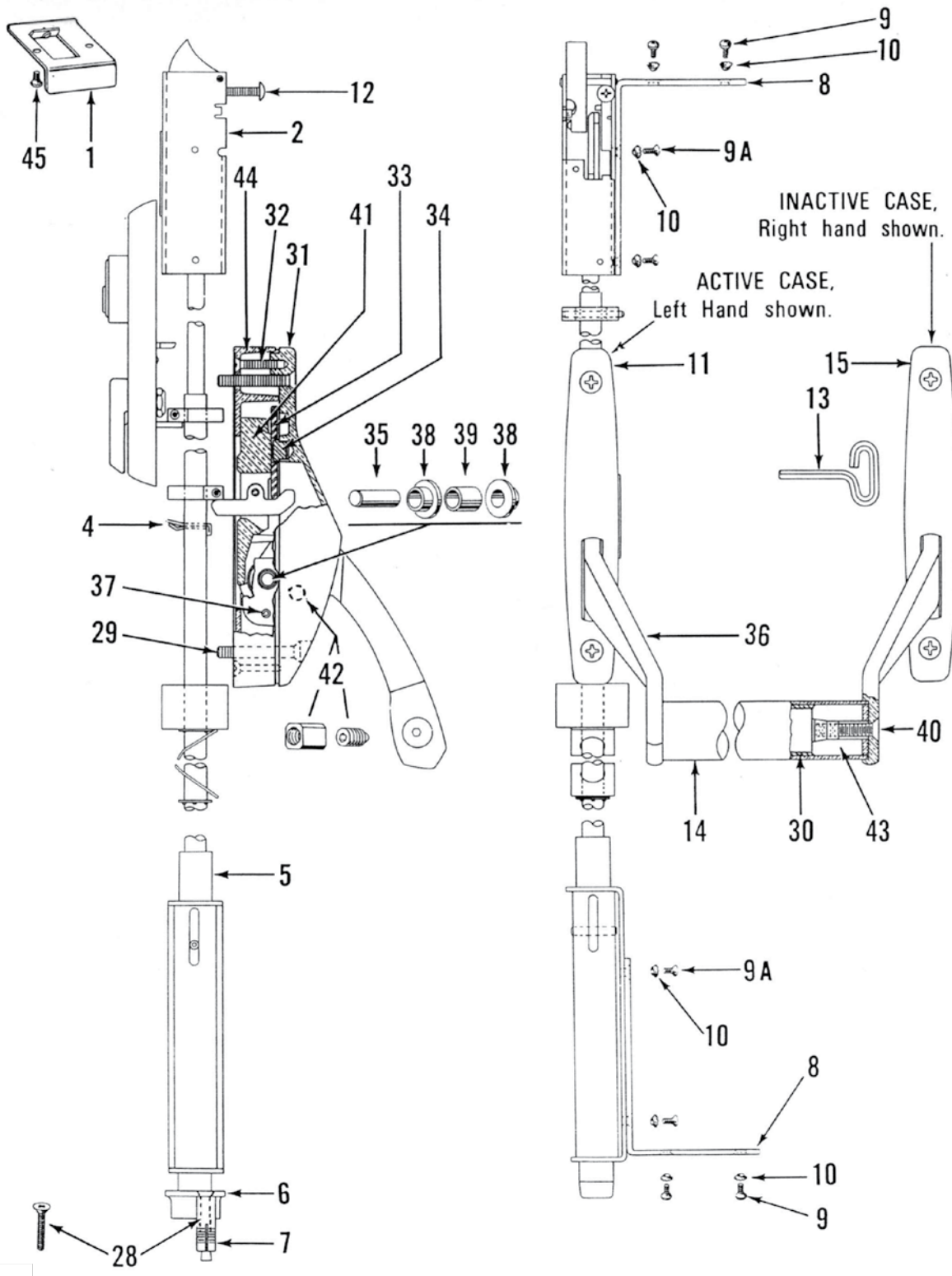
See page 8 for Inactive Case component parts list.

| ITEM | PART NAME and DESCRIPTION                                   |                       |      | PART NO. |
|------|-------------------------------------------------------------|-----------------------|------|----------|
| 20   | FLUSH BOTTOM STRIKE<br>(includes screws and anchor)         |                       |      | 361F91   |
| 21   | REINFORCING TUBE Specify length                             |                       |      | 141L54   |
| 22   | COVER only                                                  | With dogging          | R.H. | 269F33   |
|      |                                                             |                       | L H. | 269F34   |
|      |                                                             | Less dogging          |      | 269F35   |
| 23   | ACTIVE CASE only                                            | With bottom rod       |      | 351F50   |
|      |                                                             | Without bottom rod    |      | 351F51   |
| 24   | SLIDE SUB ASS'Y                                             |                       |      | 351F55   |
| 25   | BUTTON                                                      |                       |      | 269F54   |
| 26   | LEVER PIVOT                                                 |                       |      | 269F48   |
| 27   | 59-040-187-05-0750 ROLLPIN                                  |                       |      | 228F80   |
| 28   | NYLINER                                                     |                       |      | 269F47   |
| 29   | BUSHING                                                     |                       |      | 269F49   |
| 30   | DOGGING DEVICE SUB ASS'Y                                    |                       |      | 321F90   |
| 31   | LEVER                                                       | R.H.                  |      | 269F32   |
|      |                                                             | L H.                  |      | 269F31   |
| 32   | 5/16-24 UNF-2A X 1-1/2 FLAT HEAD<br>SOCKET MACHINE SCREW    |                       |      | 261F31   |
| 33   | TENON SUB ASS'Y                                             |                       |      | 378F74   |
| 34   | **10-32 x 7/16" PHIL FLAT H'D UND'CUT<br>MACH SCREW         |                       |      | 351F52   |
| 35A  | SLIDE EXTENSION<br>SUB ASS'Y For Grip<br>or Pull Trim       | 1-3/4" Door           |      | 365F00   |
|      |                                                             | 2-1/4" Door           |      | 365F01   |
| 35B  | For Lever Handle<br>Trim - Specify hand                     | 1-3/4" Doors Only     |      | 365F03   |
| 36   | BOTTOM LATCH only                                           |                       |      | 351F86   |
|      | #14 x 2-1/4" SLOTTED OVAL HEAD WOOD<br>SCREW for Wood Doors |                       |      | 352F07   |
| 44   | TOP LATCH only                                              |                       |      | 351F79   |
| 45   | #79-040-187-0875 ROLLPIN                                    |                       |      | 284F97   |
| 46   | TOP LATCH BACKPLATE                                         |                       |      | 351F82   |
| 47   | TOP LATCH SLIDE                                             |                       |      | 351F83   |
| 48   | SPACER                                                      |                       |      | 351F84   |
| 49   | SEX NUT only                                                | 1-3/8" Door Thickness |      | 101F73   |
|      |                                                             | 1-3/4" Door Thickness |      | 101F74   |
|      |                                                             | 2-1/4" Door Thickness |      | 101F75   |
| 50   | THROUGH BOLT                                                |                       |      | 270F11   |

\*\*Apply grade EV Loctite (or equivalent) to threads.

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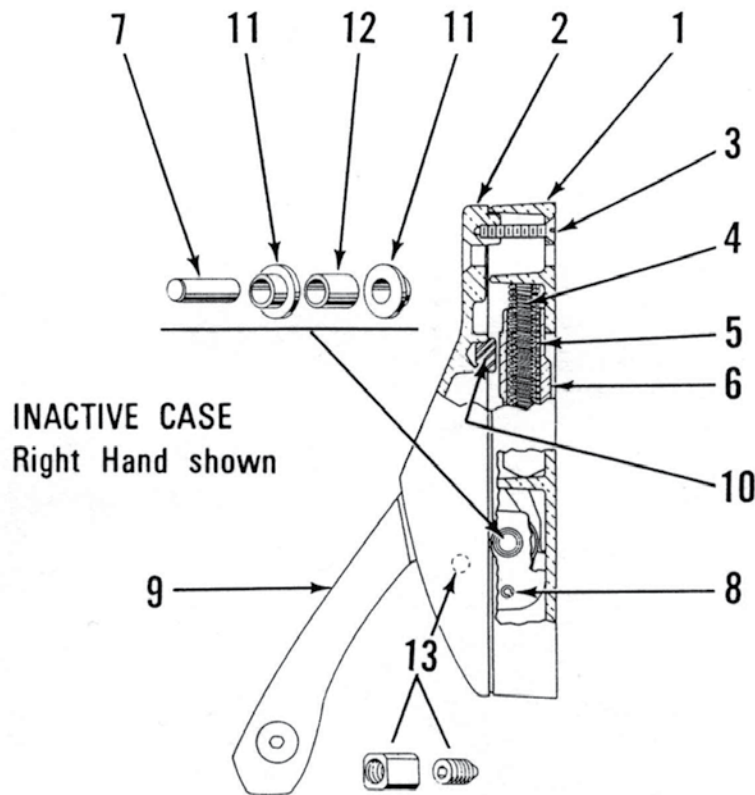
| ITEM | PART NAME and DESCRIPTION                                                    |                                | PART NO. |
|------|------------------------------------------------------------------------------|--------------------------------|----------|
| 1    | TOP STRIKE SUB ASS'Y includes screws                                         | Regular                        | 183F85   |
|      |                                                                              | Reveal Depth 5-1/2 To 8"       | 213F10   |
|      |                                                                              | Under 5/12                     | 213F11   |
| 2    | TOP LATCH SUB ASS'Y (includes top rod)                                       | for door heights 6'4" to 8'6"  | 183F74   |
|      |                                                                              | for door heights 8'6" to 10'8" | 183F75   |
| 4    | COTTER PIN                                                                   |                                | 269F04   |
| 5    | LOWER BOLT SUB ASS'Y (includes bottom rod)                                   |                                | 305F72   |
| 6    | BOTTOM STRIKE (includes screws and anchors)                                  |                                | 123F22   |
| 7    | ANCHOR                                                                       |                                | 361F30   |
| 8    | MOUNTING BRACKET                                                             |                                | 122F18   |
| 9    | #10-32 NF-2A x 7/16 PHILLIPS FLAT HEAD UNDERCUT MACHINE SCREW specify finish |                                | 351F52   |
| 9A   | #10-32 NF-2A x 1/4" PHILLIPS OVAL HEAD UNDERCUT MACHINE SCREW                |                                | 269F09   |
| 10   | LOCK WASHER 82° external c'sink type                                         |                                | 269F05   |
| 11   | ACTIVE CASE SUB ASS'Y                                                        | With dogging R.H.              | 291F52   |
|      |                                                                              | L.H.                           | 291F53   |
|      |                                                                              | Less dogging R.H.              | 291F54   |
|      |                                                                              | L.H.                           | 291F55   |
| 12   | #10-32 x 1-1/4" PHIL TORX HEAD MACH. SCREW                                   |                                | 282F35   |

| ITEM | PART NAME and DESCRIPTION                                    |                   | PART NO. |
|------|--------------------------------------------------------------|-------------------|----------|
| 13   | WRENCH                                                       |                   | 123F53   |
| 14   | CROSSBAR Regularly 3111/16" long, unless otherwise specified |                   | 141L59   |
| 15   | *INACTIVE CASE SUB ASS'Y                                     | With dogging R.H. | 269F73   |
|      |                                                              | L.H.              | 269F74   |
|      |                                                              | Less dogging R.H. | 269F75   |
|      |                                                              | L.H.              | 269F76   |
| 28   | 1/4-20NC-2A x 5/8" PHIL FLAT HEAD MACH. SCREW                |                   | 220F75   |
| 29   | 1/4-20NC-2A x 1-3/4" PHL OVAL HEAD MACH. SCREW               |                   | 249F33   |
| 30   | REINFORCING TUBE Specify length                              |                   | 141L54   |
| 31   | COVER only                                                   | With dogging R.H. | 269F33   |
|      |                                                              | L.H.              | 269F34   |
|      |                                                              | Less dogging      | 269F35   |
| 32   | #10 x 32 X 1" PHILLIPS FLAT HEAD MACHINE SCREW               |                   | 291F57   |
| 33   | STOP PLATE                                                   |                   | 291F49   |
| 34   | BUTTON                                                       |                   | 291F54   |
| 35   | LEVER PIVOT                                                  |                   | 269F48   |
| 36   | LEVER                                                        | R.H.              | 269F32   |
|      |                                                              | L.H.              | 269F31   |
| 37   | #59-040-187-0750                                             |                   | 228F80   |
| 38   | BUSHING                                                      |                   | 269F49   |
| 39   | NYLINER                                                      |                   | 269F47   |
| 40   | 5/16-24 UNF-2A x 1-1/2" FH SOCKET MACH. SCREW                |                   | 261F31   |
| 41   | SLIDE SUB ASS'Y                                              |                   | 293F18   |
| 42   | DOGGING DEVICE SUB ASS'Y                                     |                   | 321F90   |
| 43   | TENON SUB ASS'Y                                              |                   | 378F74   |
| 44   | CASE only.<br>For active and inactive sub assemblies         |                   | 269F42   |
| 45   | 16-32NC-2A x 3/8" PHILLIPS FLAT HEAD UNDERCUT MACHINE SCREW  |                   | 269F08   |

\*See page 8 for Inactive Case component parts list.

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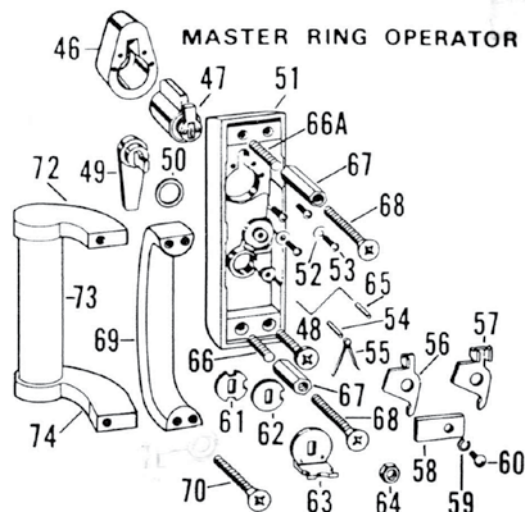
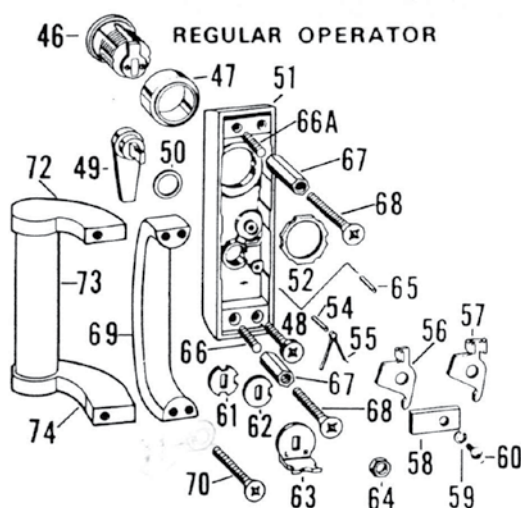
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| ITEM | PART NAME AND DESCRIPTION                    |      | PART NO. |
|------|----------------------------------------------|------|----------|
| 1    | INACTIVE CASE only                           |      | 269F42   |
| 2    | COVER                                        |      |          |
|      | With Dogging                                 | R.H. | 269F33   |
|      |                                              | L.H. | 269F34   |
|      | Less Dogging                                 |      | 269F35   |
| 3    | #10-32 x 1" PHILLIPS FLAT HEAD MACHINE SCREW |      | 291F57   |
| 4    | INNER SPRING                                 |      | 269F60   |
| 5    | OUTER SPRING                                 |      | 269F59   |
| 6    | SLIDE                                        |      | 269F41   |
| 7    | LEVER PIVOT                                  |      | 269F48   |
| 8    | #59-040-187-0750 ROLLPIN                     |      | 228F80   |
| 9    | LEVER                                        | R.H. | 269F32   |
|      |                                              | L.H. | 269F31   |
| 10   | BUTTON                                       |      | 269F54   |
| 11   | BUSHING                                      |      | 269F49   |
| 12   | NYLINER                                      |      | 269F47   |
| 14   | DOGGING DEVICE                               |      | 321F90   |

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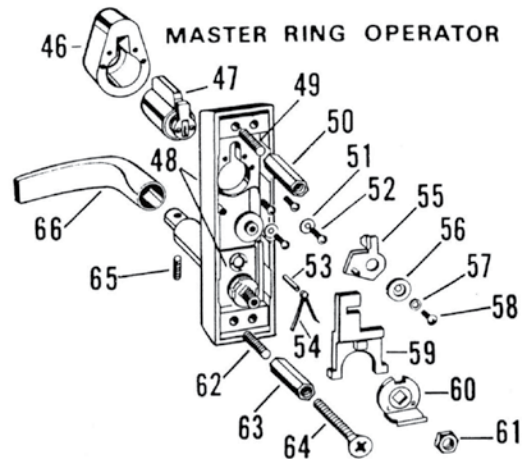
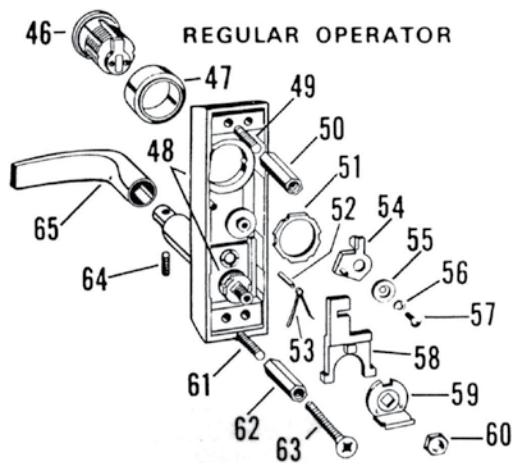


| ITEM | PART NAME and DESCRIPTION                     |                                         | PART NO.     |
|------|-----------------------------------------------|-----------------------------------------|--------------|
| 46   | CYLINDER ASSEMBLY                             |                                         | As Cataloged |
| 47   | CYLINDER COLLAR                               |                                         | 134F05       |
| 48   | 1/4-20 x 3/8" PHIL BINDING HEAD MACHINE SCREW |                                         | 352F06       |
| 49   | HANDLE LEVER                                  |                                         | 122F64       |
| 50   | SPACER WASHER (NYLON)                         |                                         | 122F63       |
| 51   | CASE                                          |                                         | 363F05       |
| 52   | HEX NUT                                       |                                         | 129F84       |
| 54   | ROLLPIN (#79-028-125-0500 ST'D)               |                                         | 228F51       |
| 55   | SPRING-LOCKING LEVER                          |                                         | 122F59       |
| 56   | LOCKING LEVER for 4163, 4168, 693, 698        |                                         | 122F57       |
| 57   | LOCKING LEVER for 4161, 691                   |                                         | 122F56       |
| 58   | PLATE                                         |                                         | 362F91       |
| 59   | #10 LIGHT SPRING WASHER                       |                                         | 306F07       |
| 60   | #10-24 x 5/16" PHL ROUND HEAD MACHINE SCREW   |                                         | 306F06       |
| 61   | LOCKING HUB for 4163, 693                     |                                         | 122F61       |
| 62   | LOCKING HUB for 4161, 4168, 691, 698          |                                         | 122F60       |
| 63   | LIFTING LEVER                                 |                                         | 185F55       |
| 64   | JAM NUT                                       |                                         | 184F94       |
| 65   | ROLL PIN (#79-028-125--0343)                  |                                         | 228F49       |
| 66   | STUD                                          |                                         | 173F69       |
| 66A  | STUD                                          |                                         | 140F52       |
| 67   | NUT                                           |                                         | 362F49       |
| 68   | SCREW                                         |                                         | 352F06       |
| 69   | PULL SA                                       |                                         | 404F57       |
| 70   | SCREW PACKET                                  | for 1-3/4" dr - 1/4-20 x 2-5/8" OHMS-PH | 285F33       |
|      |                                               | for 2-1/4" dr - 1/4-20 x 3-1/8" OHMS-PH | 222F94       |
| 72   | BRACKET TOP                                   | R.H.                                    | 362F98       |
|      |                                               | L.H.                                    | 362F99       |
| 73   | GRIP                                          |                                         | 328F80       |
| 74   | BRACKET BOTTOM                                | R.H.                                    | 363F02       |
|      |                                               | L.H.                                    | 363F03       |

| ITEM | PART NAME and DESCRIPTION                      |                                         | PART NO.     |
|------|------------------------------------------------|-----------------------------------------|--------------|
| 46   | CYLINDER ASSEMBLY (for Master Ring Cyl.)       |                                         | As Cataloged |
| 47   | MASTER RING CYLINDER                           |                                         | As Cataloged |
| 48   | 1/4-20 x 3/4" PHIL BINDING HEAD MACHINE SCREW  |                                         | 352F06       |
| 49   | HANDLE LEVER                                   |                                         | 122F64       |
| 50   | SPACER WASHER (NYLON)                          |                                         | 122F63       |
| 51   | CASE                                           |                                         | 363F07       |
| 52   | WASHER                                         |                                         | 122F24       |
| 53   | #6-32 x 5/8 ROUNDHEAD MACHINE SCREW            |                                         | 268F84       |
| 54   | ROLLPIN (#79-028-125-0500 STD)                 |                                         | 228F51       |
| 55   | SPRING-LOCKING LEVER                           |                                         | 122F59       |
| 56   | LOCKING LEVER for MR4163. MR4168, MR693, MR698 |                                         | 122F57       |
| 57   | LOCKING LEVER for MR4161, MR691                |                                         | 122F56       |
| 58   | PLATE                                          |                                         | 362F91       |
| 59   | #10 LIGHT SPRING WASHER                        |                                         | 306F07       |
| 60   | #10-24 x 5/16" PHIL. ROUND HEAD MACHINE SCREW  |                                         | 306F06       |
| 61   | LOCKING HUB for MR4163. MR693                  |                                         | 122F61       |
| 62   | LOCKING HUB for MR4161, MR4168, MR691, MR698   |                                         | 122F60       |
| 63   | LIFTING LEVER                                  |                                         | 185F55       |
| 64   | JAM NUT                                        |                                         | 184F94       |
| 65   | ROLLPIN (#79-028-125-0343)                     |                                         | 228F49       |
| 66   | STUD                                           |                                         | 173F69       |
| 66A  | STUD                                           |                                         | 140F52       |
| 67   | NUT                                            |                                         | 362F49       |
| 68   | SCREW                                          |                                         | 352F06       |
| 69   | PULL SA                                        |                                         | 404F57       |
| 70   | SCREW PACKET                                   | for 1-3/4" dr - 1/4-20 x 2-5/8" OHMS-PH | 285F33       |
|      |                                                | for 2-1/4" dr - 1/4-20 x 3-1/8" OHMS-PH | 222F94       |
| 72   | BRACKET TOP                                    | R.H.                                    | 362F98       |
|      |                                                | L.H.                                    | 362F99       |
| 73   | GRIP                                           |                                         | 328F80       |
| 74   | BRACKET BOTTOM                                 | R.H.                                    | 363F02       |
|      |                                                | L.H.                                    | 363F03       |

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| ITEM | PART NAME and DESCRIPTION                  |              | PART NO.     |
|------|--------------------------------------------|--------------|--------------|
| 48   | CYLINDER ASSEMBLY                          |              | As cataloged |
| 47   | CYLINDER COLLAR                            |              | 134F05       |
| 48   | CASE & TORQUE RELEASE SUB ASSY             | R.H.         | 364F38       |
|      |                                            | L.H.         | 364F39       |
|      |                                            | R.H.         | 384F38       |
|      |                                            | L.H.         | 364F37       |
| 49   | STUD                                       |              | 140F52       |
| 50   | NUT                                        |              | 173F72       |
| 51   | HEX NUT                                    |              | 129F84       |
| 52   | ROLLPIN                                    |              | 228F51       |
| 53   | SPRING - LOCKING LEVER                     |              | 122F59       |
| 54   | LOCKING LEVER                              | for x455     | 385F53       |
|      |                                            | for x457     | 385F54       |
| 55   | WASHER                                     |              | 384F22       |
| 56   | #10 LIGHT SPRING WASHER                    |              | 308F07       |
| 57   | #10-24 X 5/16" PHIL ROUND HEAD MACH. SCREW |              | 384F17       |
| 58   | LOCKING SLIDE                              |              | 384F27       |
| 59   | LIFTING LEVER                              |              | 384F30       |
| 60   | JAM NUT                                    |              | 184F94       |
| 61   | STUD                                       |              | 140F52       |
| 62   | NUT                                        |              | 173F72       |
| 63   | SCREW PACKET                               |              | 363F67       |
| 64   | SET SCREW                                  |              | 262F89       |
| 85   | HANDLE LEVER                               | C4 / C4M     | 152F17       |
|      |                                            | D4 / D4M RHR | 324F09       |
|      |                                            | D4 / D4M LHR | 324F10       |
|      |                                            | B5M          | 580F31       |
|      |                                            | G6M          | 580F30       |

| ITEM | PART NAME and DESCRIPTION                 |              | PART NO.     |
|------|-------------------------------------------|--------------|--------------|
| 46   | CYLINDER ASSEMBLY (for Master Ring C)     |              | As cataloged |
| 47   | MASTER RING CYLINDER                      |              | As cataloged |
| 48   | CASE & TORQUE RELEASE SUB ASS'Y           | R.H.         | 364F38       |
|      |                                           | L.H.         | 364F39       |
|      |                                           | R.H.         | 364F36       |
|      |                                           | L.H.         | 364F37       |
| 49   | STUD                                      |              | 140F52       |
| 50   | NUT                                       |              | 173F72       |
| 51   | WASHER                                    |              | 122F24       |
| 52   | #6-32 X 5/8" RHMS                         |              | 268F84       |
| 53   | ROLLPIN                                   |              | 228F51       |
| 54   | SPRING - LOCKING LEVER                    |              | 122F59       |
| 55   | LOCKING LEVER                             | for x455     | 365F53       |
|      |                                           | for x457     | 365F54       |
| 56   | WASHER                                    |              | 364F22       |
| 57   | #10 LIGHT SPRING WASHER                   |              | 306F07       |
| 58   | #10-24 x 5/16" PHIL ROUNDHEAD MACH. SCREW |              | 384F17       |
| 59   | LOCKING SLIDE                             |              | 384F27       |
| 60   | LIFTING LEVER                             |              | 384F30       |
| 61   | JAM NUT                                   |              | 184F94       |
| 62   | STUD                                      |              | 140F52       |
| 63   | NUT                                       |              | 173F72       |
| 64   | SCREW PACKET                              |              | 363F67       |
| 65   | SETSCREW                                  |              | 262F89       |
| 66   | KNOB                                      | C4/C4M       | 152F17       |
|      |                                           | D4 / D4M RHR | 324F09       |
|      |                                           | D4 / D4M LHR | 324F10       |
|      |                                           | 85M          | 580F31       |
|      |                                           | G6M          | 580F30       |

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| INCHES  |          | METRIC      |
|---------|----------|-------------|
| Decimal | Fraction | Millimeters |
| .03125  | 1/32     | .794        |
| .0625   | 1/16     | 1.588       |
| .09375  | 3/32     | 2.381       |
| .125    | 1/8      | 3.175       |
| .15625  | 5/32     | 3.969       |
| .1875   | 3/16     | 4.763       |
| .21875  | 2.5      | 5.556       |
| .25     | 1/4      | 6.350       |
| .28125  | 9/32     | 7.144       |
| .3125   | 5/16     | 7.938       |
| .34375  | 11/32    | 8.731       |
| .375    | 3/8      | 9.525       |
| .40625  | 13/32    | 10.319      |
| .4375   | 7/16     | 11.113      |
| .46875  | 15/32    | 11.906      |
| .5      | 1/2      | 12.70       |

| INCHES  |          | METRIC      |
|---------|----------|-------------|
| Decimal | Fraction | Millimeters |
| .53125  | 17/32    | 13.494      |
| .5625   | 9/16     | 14.288      |
| .59375  | 19/32    | 15.081      |
| .625    | 5/8      | 15.875      |
| .65625  | 21/32    | 16.669      |
| .6875   | 11/16    | 17.463      |
| .71875  | 23/32    | 18.256      |
| .75     | 3/4      | 19.050      |
| .78125  | 25/32    | 19.844      |
| .8125   | 13/16    | 20.638      |
| .84375  | 27/32    | 21.431      |
| .875    | 7/8      | 22.225      |
| .90625  | 29/32    | 23.019      |
| .9375   | 15/16    | 23.813      |
| .96875  | 31/32    | 24.606      |
| 1.0     | 1        | 25.40       |

TO CONVERT MILLIMETERS TO INCHES: MULTIPLY BY .0394

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